

JELD-WEN®

IWP® AURORA®  
FIBERGLASS EXTERIOR DOORS



# ABOUT US

Since 1960, JELD-WEN has been dedicated to crafting building products that enhance the beauty and functionality of every home. Today, our offering is one of the broadest in the industry: a comprehensive line of whole house solutions, including windows, exterior and interior doors, patio doors, and wall systems that meet virtually any design and performance requirement. Innovative JELD-WEN products are built with reliability, strength, and security in mind, so you can enjoy them for years to come.



A1202 PAINT SURFACE SHOWN IN SKYLINE PAINT WITH CLEAR LOW-E GLASS AND V GRID SDL

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JELD-WEN is not responsible for naturally occurring variations including but not limited to those resulting from lighting and manufacturing variations in density, texture, and stain.

FRONT COVER: A304 PAINT SURFACE SHOWN IN SWISS COFFEE PAINT WITH CLEAR LOW-E GLASS AND C GRID SDL



# A WORK OF ART BUILT TO LAST

IWP® Aurora® luxury fiberglass doors have welcomed people to exceptional homes, high-end businesses, and historic buildings all over the U.S. thanks to their incredible strength and extensive array of design and aesthetic capabilities. Virtually indistinguishable from real wood, these doors consistently stand up to any climate — hot or cold, wet or dry — and are confidently backed by a Limited Lifetime Warranty. But it's their artistry that raises them to another level. Whether you choose for your entry a standard design or a custom creation, the broad range of woodgrain species, color finishes, glass patterns, and decorative accents available will help create a door that is stunning and one-of-a-kind.

*Please see page 110 for warranty details.*



A5501 MAHOGANY WOODGRAIN SHOWN  
IN CHAPPO STAIN WITH SEEDY BAROQUE  
GLASS AND 7-LITE DIAMOND SDL





## BLENDING TECHNOLOGY & ARTISTRY

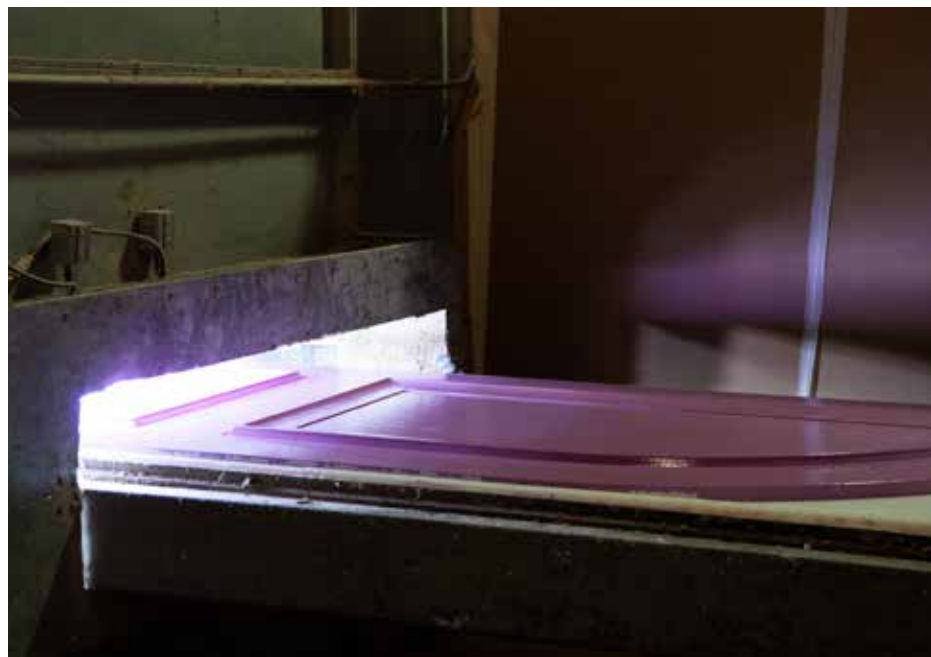
IWP® Aurora® doors began as an ingenious solution to a real problem. Customers wanted real wood exterior doors for their homes in waterfront and coastal areas — locations highly damaging to natural wood products. Determined to create a high-end fiberglass door virtually identical to wood but able to withstand harsh climates, the IWP team hired designers from the boat industry. These innovative experts designed new doors from scratch, adapting familiar construction and finishing processes to build doors in the same way they once crafted boat hulls. As a result, IWP Aurora doors have a robust durability and a depth of color unlike any other fiberglass doors on the market today.

### EVERY IWP AURORA DOOR IS A MIX OF ADVANCED TECHNOLOGIES AND HUMAN TOUCH.

Each begins with a real wood door, selected for its rich woodgrain detail, hand shaped and carved, and sized to standard or custom measurements. A silicone mold is made of the wood door, capturing not only the shape of the door but the precise grain and character marks.

From there, we begin building the door from the outside in using our proprietary Strata™ technology. A gel coat, sprayed onto the mold via robot and then UV cured, adds visual depth. A pigment coat enhances the woodgrain detail.

Our use of fiberglass sets us apart. Other fiberglass doors on the market today use “chopped” fiberglass and press it into shape with steel dies. IWP Aurora doors use fiberglass mat hand-applied in layers for a thicker, stronger door skin that captures exact woodgrain details and has the capability to recreate virtually any custom-molded door up to 4’ wide by 10’ tall.



The next steps add strength and beauty. The fiberglass door skin is adhered to a strong, 4” LVL internal frame with cross rails and a 7/8” hardwood edge band that adds to the feel of a real wood door. (Unlike other fiberglass doors, our doors don’t need extra blocking for special or commercial hardware.) A 12-pound density PolyMicro™ foam core is poured in to give the weight and “knock” of a solid wood door. Having constructed the door in halves, we machine-trim each half, join them together, and install glass if selected. From here, the door moves into a final multi-step finishing process that adds paint or stain.

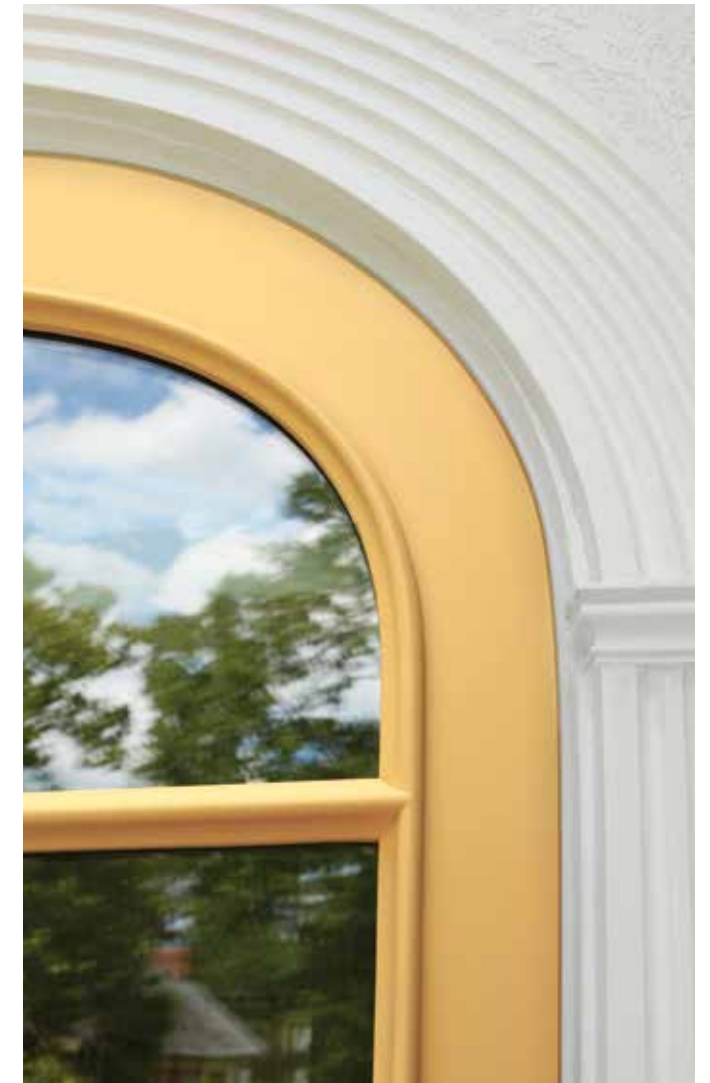
This exacting construction method is unique to IWP Aurora doors, and it creates superior results you can see, touch, and feel.



# GET INSPIRED



A5501 PAINT SURFACE RADIUS TOP SHOWN IN MARIGOLD  
PAINT WITH CLEAR LOW-E GLASS AND 8-LITE SDL



## WARM WELCOME

Stand out or blend in. Every IWP® Aurora® door is made to impress.



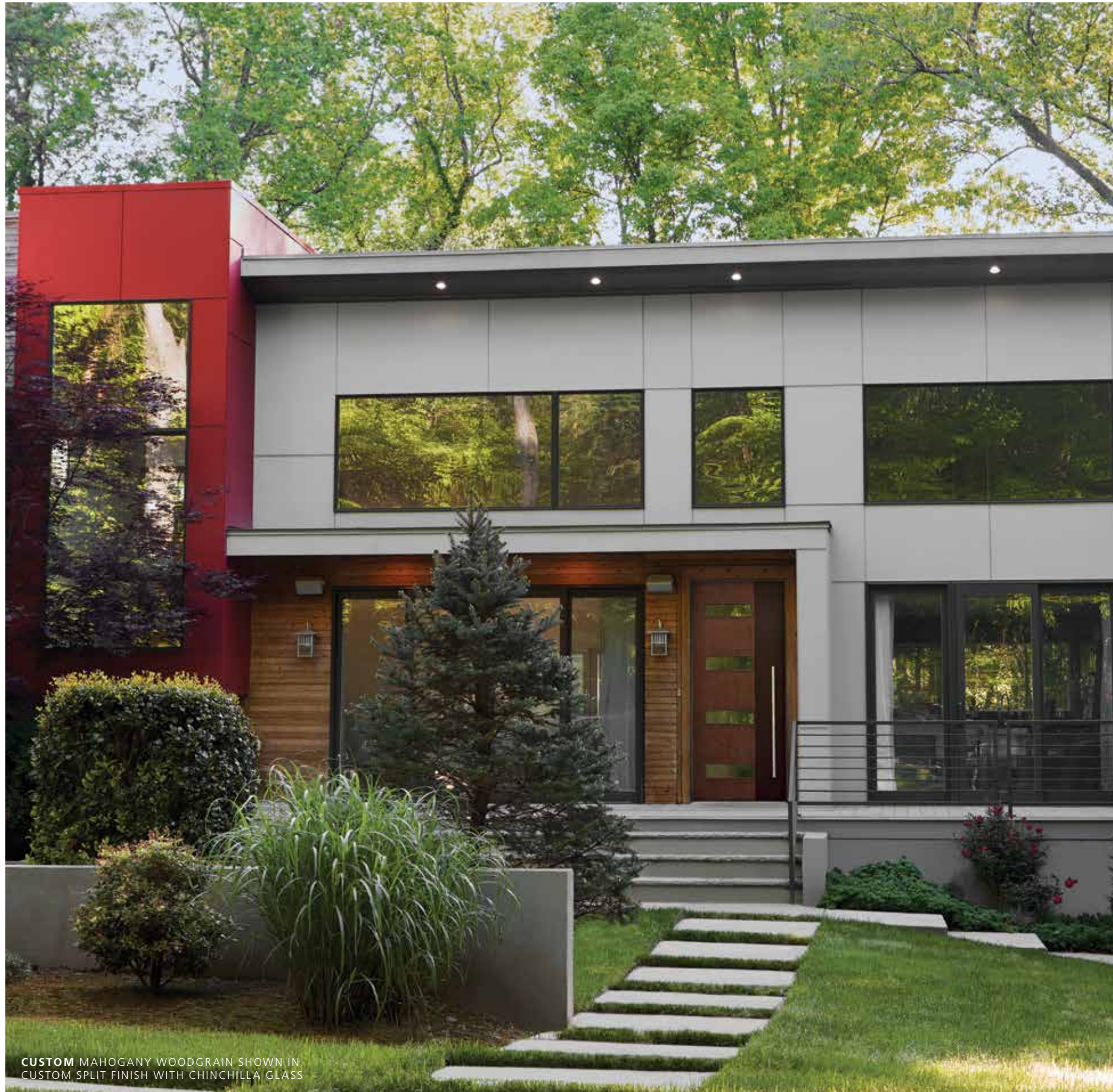




## SETTING THE TONE

Create a door that beautifully captures your preferred mix of architectural styles.





CUSTOM MAHOGANY WOODGRAIN SHOWN IN  
CUSTOM SPLIT FINISH WITH CHINCHILLA GLASS



## CREATE YOUR OWN RULES

Anything goes. Custom doors up to the challenge of your unique vision.







A447 PAINT SURFACE SHOWN IN REVIVAL  
BLUE PAINT AND CLEAR LOW-E GLASS



# STATEMENT PIECE

Make an unforgettable entrance in the size, shape, and color you desire.





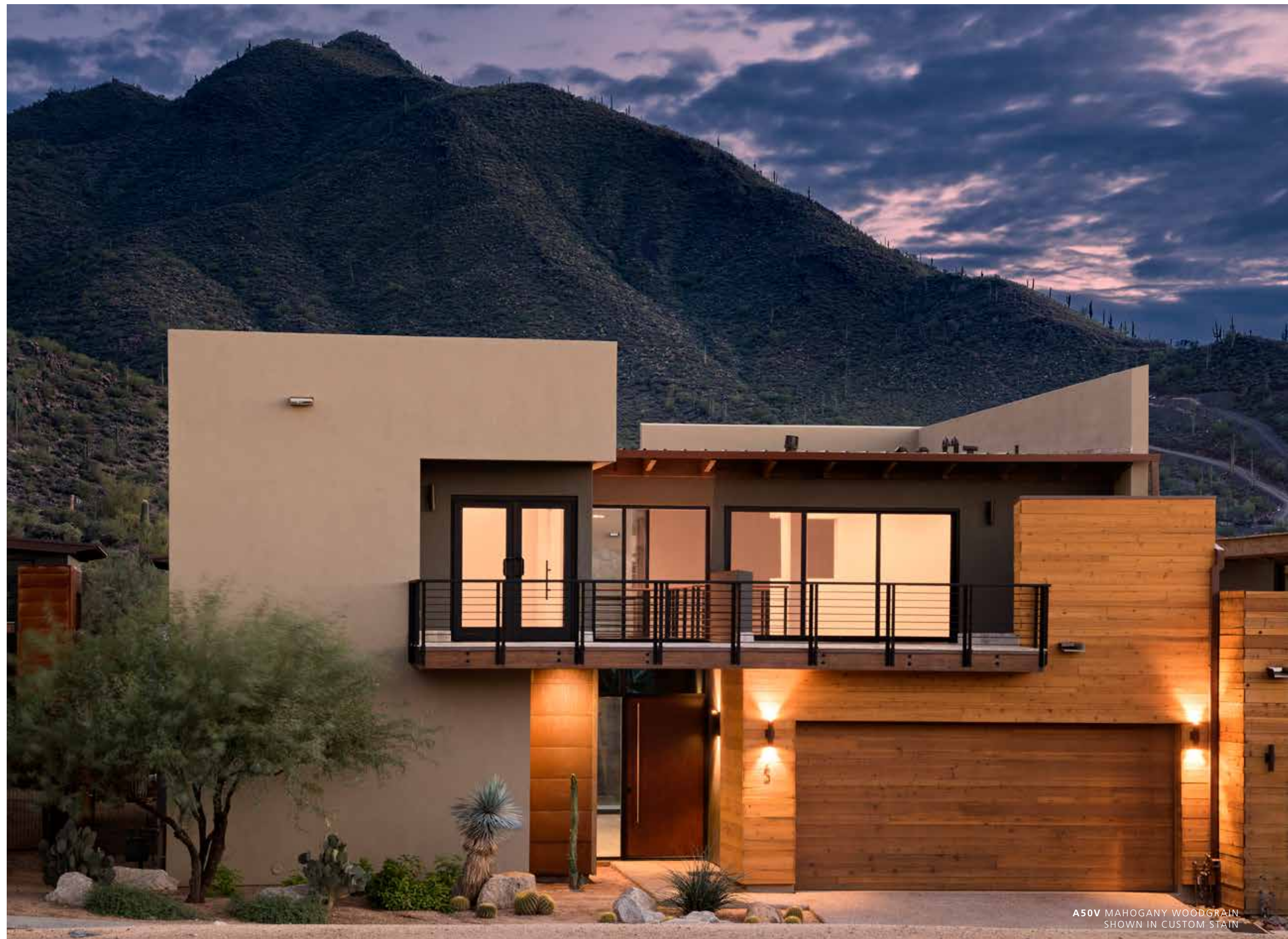
# LASTING LUXURY

Incredibly strong. Impeccably made. With details that surprise and delight.



# DESIGN

Breadth of design choices is another offering that sets IWP® Aurora® doors apart. Our standard designs include stunning choices that enhance and elevate architectural styles from sleek contemporary and updated traditional to coastal and European rustic. We also have the expertise and capabilities to construct a fully custom-made design based on your vision and preferences. Whether you choose to personalize one of our many standard door designs or create your own, your IWP Aurora fiberglass door will make an indelible first impression for its beauty, craftsmanship, size, and quality.

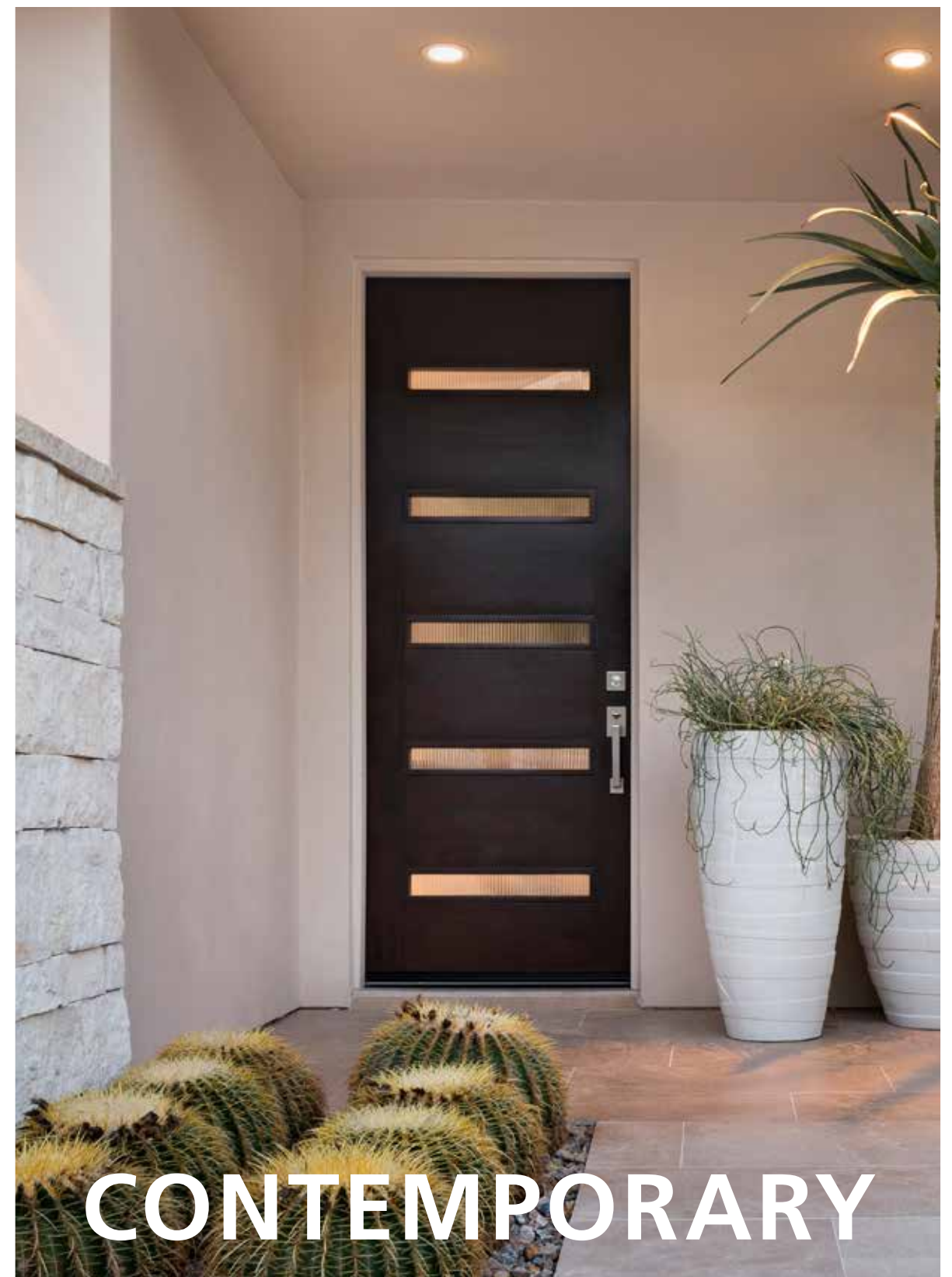


A50V MAHOGANY WOODGRAIN  
SHOWN IN CUSTOM STAIN





A15H MAHOGANY WOODGRAIN SHOWN IN  
SABLE STAIN WITH VERTICAL REED GLASS



CONTEMPORARY



# SIMPLICITY AND SOPHISTICATION

Streamlined yet stunning, our contemporary door selection embraces straight lines and natural elements. Purposeful minimalism is at the heart of this look. These doors often feature wood-look details, tone-on-tone or neutral palettes, and an element of surprise. Contemporary accents are seen in stainless steel or black finishes.

*Stains and paint colors shown are examples only.*  
*Door designs are available in the color finish(es) of your choice.*



**A50H** KNOTTY ALDER WOODGRAIN SHOWN IN HONEY STAIN WITH BLACK METAL OVERLAYS



**A20C**  
Mahogany Woodgrain shown in Honey and Cashmere Stains



**A20H**  
Mahogany Woodgrain shown in Honey and Cashmere Stains



**A50V**  
Mahogany Woodgrain shown in Mocha Stain



**A50H**  
Knotty Alder Woodgrain shown in Honey Stain



**A01M**  
Mahogany Woodgrain shown in Cashmere Stain with Stainless Steel Overlay



**A02M**  
Mahogany Woodgrain shown in Cherry Stain with Stainless Steel Overlay



**A30M**  
Mahogany Woodgrain shown in Caramel Stain with Stainless Steel Overlay



**A50H**  
Rustic Cedar Woodgrain shown in Cashmere Stain



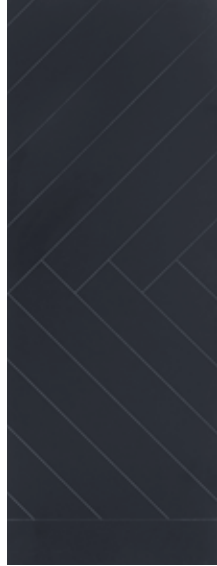
**A42H**  
Mahogany Woodgrain shown in Cashmere Stain with Square Grooves

*All designs not available in all woodgrain species or surface options.*

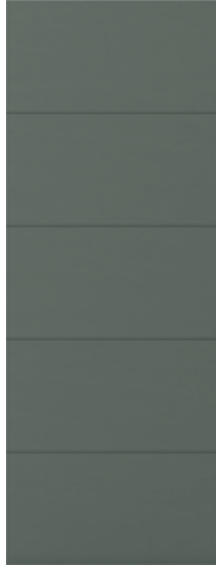




**A52M**  
Mahogany Woodgrain  
shown in Dark Cherry Stain  
with Stainless Steel Overlay



**A47V**  
Paint Surface shown in  
Tricorn Black Paint



**A45H**  
Paint Surface shown  
in Granite Paint with  
Square Grooves



**A50H**  
Knotty Alder Woodgrain shown in  
Honey Stain with Black Metal Overlays



**A33G**  
Mahogany Woodgrain  
shown in Sable Stain with  
Clear Low-E Glass



**A200**  
Paint Surface shown in Ivory Paint  
with Clear Low-E Glass



**A21M**  
Mahogany Woodgrain  
shown in Honey Stain  
with Clear Low-E Glass  
and Stainless Steel Inlay



**A24M**  
Mahogany Woodgrain  
shown in Sequoia Stain  
with Clear Low-E Glass  
and Stainless Steel Accents



**A20M**  
Mahogany Woodgrain  
shown in Chappo Stain  
with Clear Low-E Glass



**A5005**  
Paint Surface shown  
in Foundry™ Metallic  
Black Paint with Clear  
Low-E Glass



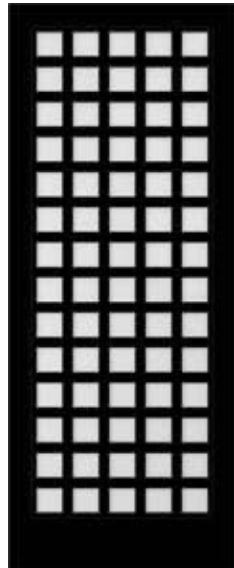
**A49H**  
Mahogany Woodgrain  
shown in Platinum Grey Stain  
with Clear Low-E Glass



**A5004**  
Paint Surface shown in  
Foundry™ Silver Paint with  
Clear Low-E Glass



**A16V**  
Mahogany Woodgrain  
shown in Ebony Stain  
and Clear Low-E Glass



**A802**  
Paint Surface shown  
in Foundry™ Flat Black  
Paint with Frosted Glass



**A03H**  
Paint Surface shown  
in Granite Paint with  
Frosted Glass



**A04H**  
Mahogany Woodgrain shown  
in Custom Split Finish with  
Clear Low-E Glass





**A802** MAHOGANY WOODGRAIN SHOWN  
IN EBONY STAIN WITH FROSTED GLASS



**A49H** MAHOGANY WOODGRAIN SHOWN IN  
PLATINUM GREY STAIN WITH CLEAR LOW-E GLASS



**A09H**  
Paint Surface shown in  
Foundry™ Medium Bronze  
Paint with Clear Low-E Glass



**A15H**  
Mahogany Woodgrain  
shown in Caramel Stain  
with Clear Low-E Glass



**A17H**  
Paint Surface shown  
in Serenity Paint with  
Reed Glass



**A41H**  
Mahogany Woodgrain  
shown in Sable Stain  
with Clear Low-E Glass



**A800**  
Mahogany Woodgrain  
shown in Caramel Stain  
with Clear Low-E Glass







# ELEGANCE AND CHARACTER, UPDATED

Mixing familiar and formal elements with a refreshed take, classic doors feature balanced design, evenness of lines, and artisan touches. These designs deliver the rich warmth of wood with the lasting durability of premium fiberglass, and they complement home styles from updated traditional to farmhouse to coastal.

*Stains and paint colors shown are examples only. Door designs are available in the color finish(es) of your choice.*



**A102**  
Mahogany Woodgrain shown in Caramel Stain



**A902**  
Paint Surface shown in Tricorn Black Paint



**A110**  
Paint Surface shown in Magnolia Paint



**A110**  
Paint Surface shown in Cranberry Paint with Clear Low-E Glass



**A110**  
Mahogany Woodgrain Radius Top shown in Sequoia Stain with Clear Low-E Glass



**A110**  
Mahogany Woodgrain Radius Top shown in Sequoia Stain



**A432**  
Mahogany Woodgrain shown in Merlot Stain



**A412**  
Mahogany Woodgrain shown in Caramel Stain



**A412**  
Mahogany Woodgrain shown with Sequoia Stain and Top/Bottom Panel Carving



**A412**  
Mahogany Woodgrain shown in Dark Cherry Stain with AB Glass



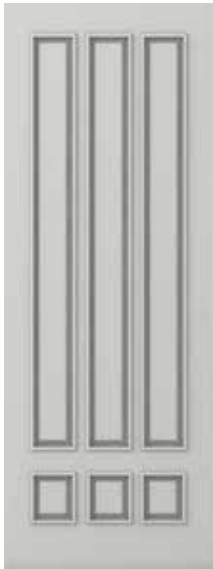
**A890**  
Oak Woodgrain shown in Mocha Stain



**A110**  
Oak Woodgrain shown in Honey Stain



**A160**  
Oak Woodgrain shown in Honey Stain



**A180**  
Paint Surface shown in Fog Paint



**A112**  
Paint Surface shown in Eggshell Paint



**A112**  
Mahogany Woodgrain shown in Sequoia Stain with Top Carving



**A112**  
Oak Woodgrain shown in Honey Stain with Clear Low-E Glass

*All designs not available in all woodgrain species or surface options.*





**A465**  
Mahogany Woodgrain  
shown in Sequoia Stain



**A225**  
Oak Woodgrain shown  
in Honey Stain



**A302**  
Mahogany Woodgrain  
shown in Cashmere Stain



**A302**  
Mahogany Woodgrain shown  
in Caramel Stain with Carving



**A5001**  
Mahogany Woodgrain shown  
in Caramel Stain with Clear  
Low-E Glass



**A5037**  
Mahogany Woodgrain  
shown in Cherry Stain  
with Clear Low-E Glass



**A5037**  
Paint Surface shown in  
Foundry™ Metallic Black  
Paint with MW Glass



**A5037**  
Paint Surface shown  
in Admiral Paint with  
MH Glass



**A5037**  
Paint Surface shown in  
Foundry™ Metallic Black  
Paint with MV Glass



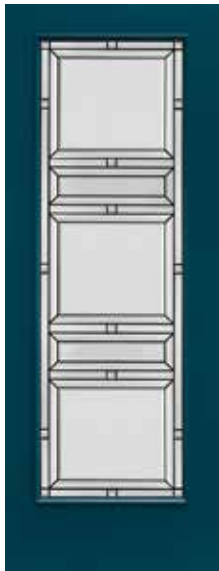
**A302**  
Mahogany Woodgrain  
shown in Caramel Stain  
with Reed Glass



**A252**  
Mahogany Woodgrain  
shown in Sequoia Stain  
with 252-A Glass



**A252**  
Mahogany Woodgrain shown  
in Chappo Stain



**A5037**  
Paint Surface shown  
in Admiral Paint with  
MZ Glass



**A5037**  
Mahogany Woodgrain  
Radius Top shown in  
Cherry Stain



**A5037**  
Mahogany Woodgrain  
Segment Top shown in  
Cherry Stain with Clear  
Low-E Glass



**A5001**  
Paint Surface shown in Swiss  
Coffee Paint with Clear  
Low-E Glass and 10-Lite SDL



**A5001**  
Mahogany Woodgrain  
shown in Cashmere Stain  
with Clear Low-E Glass and  
15-Lite SDL





**A5037** PAINT SURFACE SHOWN IN FOUNDRY™ FLAT BLACK PAINT WITH CLEAR LOW-E GLASS AND DARK PATINA CAMING



**A5501**  
Paint Surface shown in Caribbean Blue Paint with AD Glass



**A5501**  
Paint Surface shown in Antiqued Granite Paint with Clear Low-E Glass and Maritime Grilles



**A5501**  
Mahogany Woodgrain shown in Dark Cherry Stain with MM Glass



**A5501**  
Mahogany Woodgrain shown in Cherry Stain with Cathedral Rose Glass and 3-Lite SDL



**A5312**  
Paint Surface shown in Marine Paint with Clear Low-E Glass and 12-Lite SDL



**A5037**  
Paint Surface shown in Foundry™ Flat Black Paint with Clear Low-E Glass and Dark Patina Caming



**A5501**  
Mahogany Woodgrain shown in Chappo Stain with Seedy Baroque Glass and 7-Lite Diamond SDL



**A212**  
Mahogany Woodgrain shown in Caramel Stain with Clear Low-E Glass



**A5144**  
Mahogany Woodgrain shown in Honey Stain with Clear Low-E Glass



**A5501**  
Mahogany Woodgrain shown in Antiqued Honey Stain with Clear Low-E Glass



**A115**  
Mahogany Woodgrain shown in Dark Cherry Stain with T Glass



**A250**  
Paint Surface shown in Skyline Paint with 250-Y Glass





**A5501**  
Mahogany Woodgrain shown  
in Mocha Stain with Clear  
Low-E Glass and 4-Lite SDL



**A5501**  
Mahogany Woodgrain shown  
in Mocha Stain with Clear  
Low-E Glass and 6-Lite SDL



**A5501**  
Knotty Alder Woodgrain  
Segment Top shown in Mocha  
Stain with Clear Low-E Glass and  
6-Lite SDL



**A5501**  
Paint Surface shown in Foundry™  
Flat Black Paint with Clear Low-E  
Glass and 8-Lite SDL



**A5501** MAHOGANY WOODGRAIN SHOWN IN ANTIQUED  
HONEY STAIN WITH CLEAR LOW-E GLASS AND 9-LITE SDL



**A5501**  
Mahogany Woodgrain  
Radius Top shown in  
Mocha Stain with Clear  
Low-E Glass and 8-Lite SDL



**A5501**  
Mahogany Woodgrain shown  
in Antiqued Honey Stain  
with Clear Low-E Glass and  
9-Lite SDL



**A5501**  
Mahogany Woodgrain shown  
in Antiqued Caramel Stain  
with Clear Low-E Glass and  
12-Lite SDL



**A5144**  
Mahogany Woodgrain shown in  
Honey Stain with Clear Low-E  
Glass and 6-Lite SDL



**A5144**  
Mahogany Woodgrain shown  
in Cherry Stain with Clear  
Low-E Glass and 9-Lite SDL



**A1202**  
Paint Surface shown in  
Skyline Paint with Clear  
Low-E Glass and V Grid SDL



**A447**  
Mahogany Woodgrain  
shown in Cherry Stain  
with Clear Low-E Glass



**A401**  
Oak Woodgrain shown in  
Cashmere Stain with Reed Glass





RUSTIC



FULL DOOR: **A1308** KNOTTY ALDER WOODGRAIN RADIUS  
TOP SHOWN IN ANTIQUED CARAMEL STAIN WITH CLAVOS

DETAIL: **A1308** KNOTTY ALDER WOODGRAIN SHOWN  
IN ANTIQUED MOCHA STAIN WITH CLAVOS





**A1301** MAHOGANY WOODGRAIN SHOWN IN SEQUOIA STAIN WITH SPEAKEASY, RUSTIC GRILLE, AND CLAVOS

## EUROPEAN CHARM, AUTHENTIC APPEAL

Rustic doors are a feast of textures and accents. Designs often mix straight and curved lines, carved effects, and raised and plank-detail panels with a natural wood look. Metal accents such as clavos and straps — rendered in premium fiberglass — and a weathered or hand-hewn feel add to their robust demeanor and Old World beauty.

*Stains and paint colors shown are examples only. Door designs are available in the color finish(es) of your choice.*



**A1221**  
Mahogany Woodgrain shown in Mocha Stain with Clavos



**A1321**  
Mahogany Woodgrain shown in Merlot Stain with Clavos



**A1301**  
Knotty Alder Woodgrain shown in Antiqued and Distressed Honey Stain with Clavos and Straps



**A1301**  
Mahogany Woodgrain Radius Top shown in Cashmere Stain with Clavos



**A1301**  
Paint Surface Segment Top shown in Granite Paint with Clavos



**A1350**  
Knotty Alder Woodgrain shown in Mocha Stain



**A42H**  
Mahogany Woodgrain shown in Chappo Stain



**A1208**  
Mahogany Woodgrain shown in Antiqued Caramel Stain



**A1308**  
Knotty Alder Woodgrain Radius Top shown in Antiqued Mocha Stain

*All designs not available in all woodgrain species or surface options.*





**A1202**  
Knotty Alder Woodgrain  
shown in Cashmere Stain  
with Clavos



**A1202**  
Knotty Alder Woodgrain  
Radius Top shown in Cashmere  
Stain with Speakeasy and  
Bordeaux Grille



**A1222**  
Knotty Alder Woodgrain  
shown in Caramel Stain



**A1302**  
Knotty Alder Woodgrain  
shown in Antiqued  
Caramel Stain



**A1322**  
Knotty Alder Woodgrain  
Radius Top shown in  
Mocha Stain



**A1202** KNOTTY ALDER WOODGRAIN SHOWN IN  
CUSTOM STAIN WITH CLAVOS AND STRAPS



**A1260**  
Knotty Alder Woodgrain Segment  
Top Pair shown in Antiqued and  
Distressed Pebble Grey Stain with  
NP Glass and Clavos



**A1322**  
Knotty Alder Woodgrain Radius  
Top Pair shown in Caramel Stain



**A1322**  
Knotty Alder Woodgrain  
shown in Caramel Stain



**A1302**  
Mahogany Woodgrain  
shown in Ebony Stain  
with Chinchilla Glass



**A1260**  
Knotty Alder Woodgrain  
shown in Caramel Stain



**A1260**  
Knotty Alder Woodgrain  
Segment Top shown in  
Antiqued Chappo Stain



**A1209**  
Knotty Alder Woodgrain shown  
in Mocha Stain with Speakeasy  
and Seville Grille





FLAT PANEL





**A304** PAINT SURFACE SHOWN IN PERSIMMON PAINT WITH CLEAR LOW-E GLASS AND 4-LITE LOW PROFILE SDL

# STRAIGHTFORWARD AND STYLISH

Flat panel doors feature smooth surfaces, clean lines, and square sticking detail that keep designs streamlined. Multiple designs hearken back to classic American Shaker and mission style creations. Our variety of flat panel doors include trend-right choices for contemporary, coastal, and farmhouse style homes.

*Stains and paint colors shown are examples only. Door designs are available in the color finish(es) of your choice.*



**A30M**  
Mahogany Woodgrain shown in Caramel Stain with Stainless Steel Overlay



**A33L**  
Paint Surface shown in Swiss Coffee Paint



**A33G**  
Mahogany Woodgrain shown in Sable Stain with Clear Low-E Glass



**A383**  
Mahogany Woodgrain shown in Cashmere Stain with Clear Low-E Glass and 3-Lite SDL with Dentil Shelf



**A33**  
Paint Surface shown in Foundry™ Metallic Black Paint with Maritime Grilles



**A1250**  
Paint Surface shown in Foundry™ Medium Bronze Paint with Clear Low-E Glass and Provence Grille



**A5600**  
Mahogany Woodgrain shown in Caramel Stain with Flemish Glass and 4-Lite Low Profile SDL



**A304**  
Paint Surface shown in Swiss Coffee Paint with Clear Low-E Glass with C Grid SDL



**A304**  
Paint Surface shown in Marine Paint with Clear Low-E Glass and 4-Lite SDL



**A362**  
Paint Surface shown in Serenity Paint with Clear Low-E Glass

*All designs not available in all woodgrain species or surface options.*







# COMFORT AND CLASSIC DETAILS

A modern take on the 20th century American Arts & Crafts door style, our Craftsman doors elevate the familiar combination of eye-catching glass and solid flat panels. A wide range of decorative and energy efficient glass options lets you choose the look and results you want, with your preferred balance of views, light, privacy, and artistry.

*Stains and paint colors shown are examples only. Door designs are available in the color finish(es) of your choice.*



**A362**  
Paint Surface shown in Foundry™ Flat Black Paint with Clear Low-E Glass and 6-Lite SDL



**A383**  
Mahogany Woodgrain shown in Cashmere Stain with Clear Low-E Glass and 3-Lite SDL



**A387**  
Mahogany Woodgrain shown in Sable Stain with X Glass



**A387**  
Mahogany Woodgrain shown in Cashmere Stain with X Glass

*All designs not available in all woodgrain species or surface options.*



**A362** OAK WOODGRAIN SHOWN IN CHAPPO STAIN WITH FLEMISH GLASS AND 6-LITE SDL





## CARVING DETAILS

Many of our door designs are available with optional carved panels and details. Whether you want a custom traditional flourish or a contemporary company logo, we will hand carve your design into a custom wood door, then mold the unique detail of that design into the final fiberglass door. The only limit is your imagination.

## PANEL PROFILES

Our standard door designs include one of three standard panel profiles. We can also work with you to create a custom panel shape if desired. Details such as panels and moldings may be matched to existing elements for restoration and replication projects.



### DOUBLE-HIP

- Double hip raised panel
- Traditional appearance

1. Permalane™ prefinish
2. Matching hardwood edge band
3. LVL (laminated veneer lumber) stile
4. PolyMicro™ foam core
5. Detailed fiberglass skin
6. Raised panel
7. Raised molding



### FLAT PANEL WITH SQUARE STICKING

- Flat panel with non-profiled sticking
- Simple, clean design

1. Permalane™ prefinish
2. Matching hardwood edge band
3. LVL (laminated veneer lumber) stile
4. PolyMicro™ foam core
5. Detailed fiberglass skin
6. Flat panel
7. Non-profiled sticking



### EUROPEAN HIP RAISED PANEL

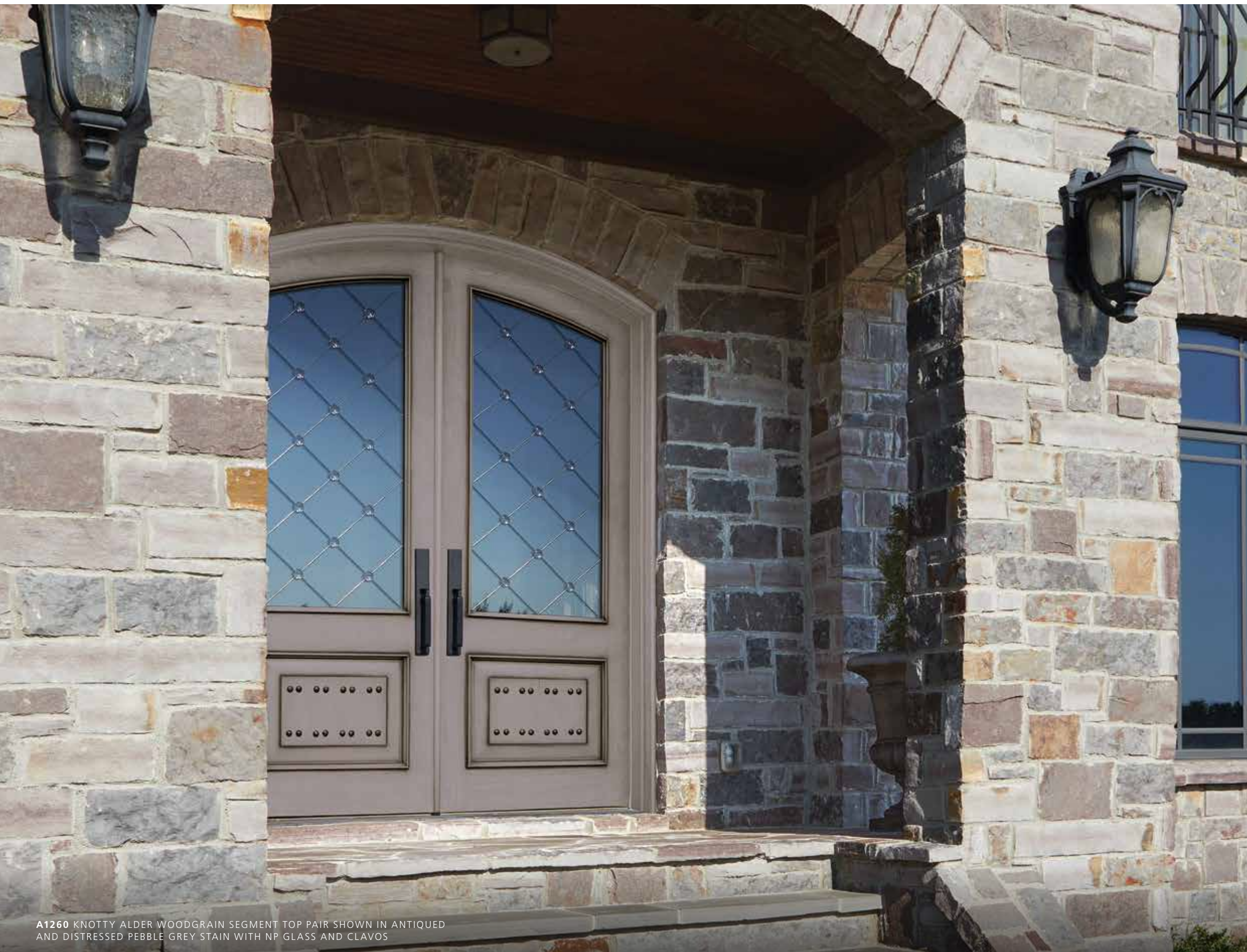
- Unique raised and fielded panel
- Convex raise enhances appearance

1. Permalane™ prefinish
2. Matching hardwood edge band
3. LVL (laminated veneer lumber) stile
4. PolyMicro™ foam core
5. Detailed fiberglass skin
6. Raised panel
7. Raised molding

## CUSTOM CAPABILITIES

In addition to our standard design offering, fully custom molded fiberglass doors are available. We offer custom species, sticking, panels, glass, sidelites, transoms, grilles, hand carvings, and finish options. We also offer custom sizes, which can be helpful when you need a door crafted to prefit an existing opening or to replace a specific door with non-standard dimensions. The entire IWP® Aurora® offering is also available with a thickness of 2-1/4".





A1260 KNOTTY ALDER WOODGRAIN SEGMENT TOP PAIR SHOWN IN ANTIQUED AND DISTRESSED PEBBLE GREY STAIN WITH NP GLASS AND CLAVOS

# GLASS

The addition of glass opens your door and your entrance to another level of artistic expression. It's a statement of beauty and taste — as well as an intentional balance of natural light, visibility, and privacy. Abundant glass choices including patterns, textures, and colors are available for our lited doors. Our talented team of artisans can also hand-cut, bevel, and shape individual pieces of glass for your own custom design, creating an original artwork for your entrance.



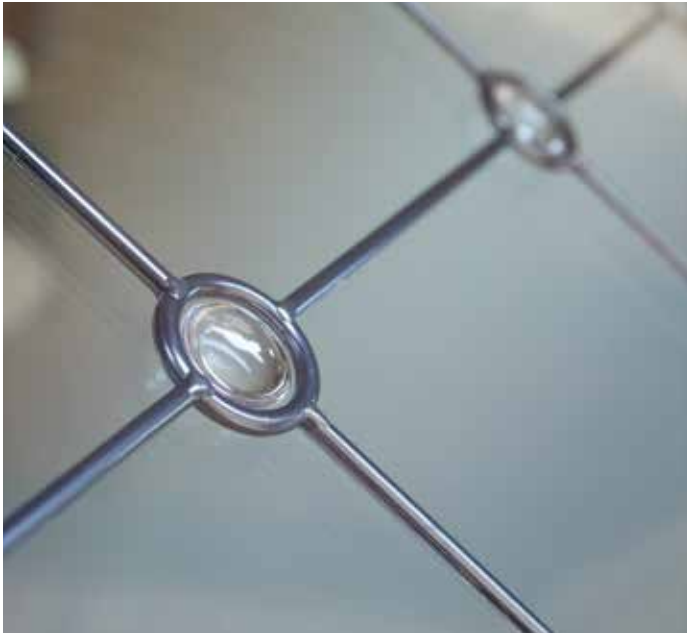
# DECORATIVE GLASS

Unlike other door makers that purchase their patterned glass as pre-made inserts, the IWP® doors team includes a Custom Glass department with master artisans who build our decorative glass one piece at a time. This means we can offer a breadth of choices and an attention to detail our competitors can't match.

*With our decorative glass offering, you have three options for creating the look you want.*

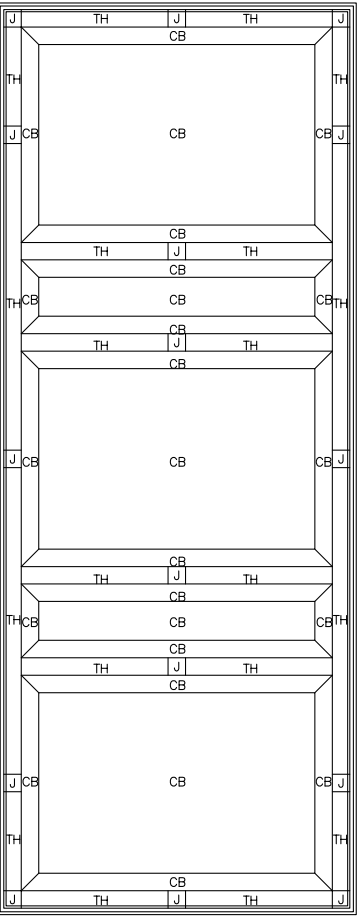
## STANDARD

Choose from our many standard decorative glass patterns or textured glass offerings. (Additional options are available beyond what is shown in this book.) If you choose decorative glass, select one of three coming colors: Polished Zinc, Brass, or Dark Patina.



## SEMI-CUSTOM

Choose the pattern you prefer, then replace specific elements such as coming or glass color to match your hardware or home color scheme.



### GLASS LEGEND

CB=CLEAR BEVEL  
TH=THELA  
J=JEWEL

## CUSTOM

Create a one-of-a-kind design using the individual elements available (glass type, color, coming, etc.). We can craft your door glass from a drawing, a photograph, or details from art or architecture. If it inspires you, we can replicate it.







## STANDARD DECORATIVE GLASS

Choose the decorative glass pattern you prefer from the options in this book. (Additional patterns are available.) You may also create a semi-custom solution for your door by starting with one of these patterns and then replacing elements such as coming or glass color to match your hardware or home color scheme. Matching sidelites and transoms available.







## TEXTURED AND PRIVACY GLASS

Your IWP® Aurora® door may also be constructed with your choice of privacy glass, textured glass, tinted glass, or clear performance glass. These glass types used for our standard designs can also be used for your custom creations. Matching sidelites and transoms available. Please note: Patio doors are only available with clear insulating glass, clear beveled insulating glass, or Low-E insulating glass.

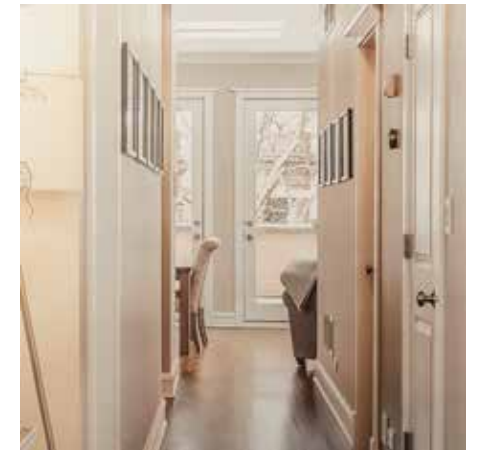
## STANDARD TEXTURED AND PRIVACY GLASS



ARCTIC



BEVELED



TINTED BRONZE



CATHEDRAL ROSE



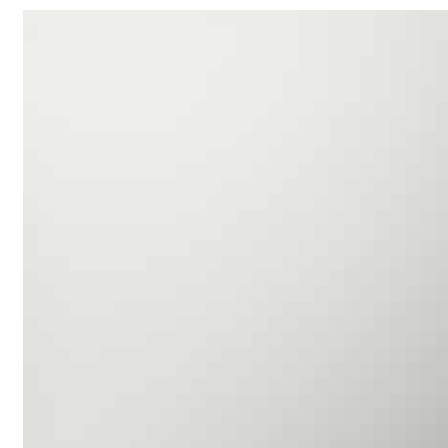
CHINCHILLA



COTSWOLD



DELTA FROST



ETCHED



FLEMISH

*All glass images are shown with the same background for comparison.*





FROSTED



GLUE CHIP BEVELED



GLUE CHIP DOUBLE



SUNSTABLE™ LOW-E



THELA



TINTED GREY



GLUE CHIP



RAIN



REED



TURTLE GLASS



VECCHIO



WEAVE



RIBBED



SEEDY BAROQUE



SUNRESIST™ LOW-E



WHITE LAMINATED



WOOD

All glass images are shown with the same background for comparison.



ACCENT GLASS



ANTIQUE CLEAR



ARTIQUE CLEAR



ARTIQUE LIGHT BLUE



CORSICA



WHITE WISPY



GOTTA



ARTIQUE LIGHT GREEN



ARTIQUE MEDIUM AMBER



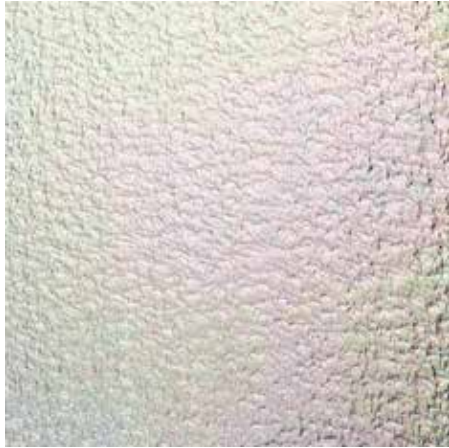
ARTIQUE PALE AMBER



GOTTA IRIDESCENT



GRANITE



GRANITE IRIDESCENT



ARTIQUE PALE PURPLE



BAROQUE CLEAR



BAROQUE PALE GRAY



HAMMER



KRINKLE



OPAL AVOCADO





OPAL DENSE PALE AMBER



OPAL TRANSLUCENT PALE CARAMEL



OPAL WISPY LIGHT GREEN



WATER CLEAR



WATER OLIVE GREEN



WATER PALE AMBER



OPAL WISPY PALE CARAMEL



REAMY



RIPPLE



WATER PALE GREY



WATER STEEL BLUE



WATER TORNASOL



SEEDY



WATER PINK CHAMPAGNE



WATER CHERRY RED





## GRILLES

Add artistry and elegance to your door and entry with your choice of a decorative grille atop a full lite or placed between glass. Each grille design is handcrafted in powder-coated aluminum to replicate the appearance of real iron grilles without the risk of rusting, even in coastal applications. Our standard grille designs complement a variety of home styles. Or craft a truly unique appearance with a custom grille pattern you create yourself. Sidelites and transoms with grilles are also available.



ARMADA®



CATHEDRAL®



CENTURY™



CHATEAU™



ETRUSCAN®



FLORENCE™



GEORGIAN™



HELIOS™



HERITAGE™





INFINITY™



LOTUS™



MEANDER®



MEDITERRANEAN™



A5501 PAINT SURFACE SHOWN IN ANTIQUED GRANITE PAINT WITH CLEAR LOW-E GLASS AND MARITIME GRILLE



METROPOLIS®



MONTE CARLO®



NOUVEAU



SUNDIAL®



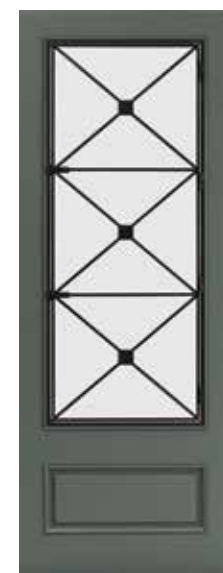
VERSAILLES™



TRELLIS

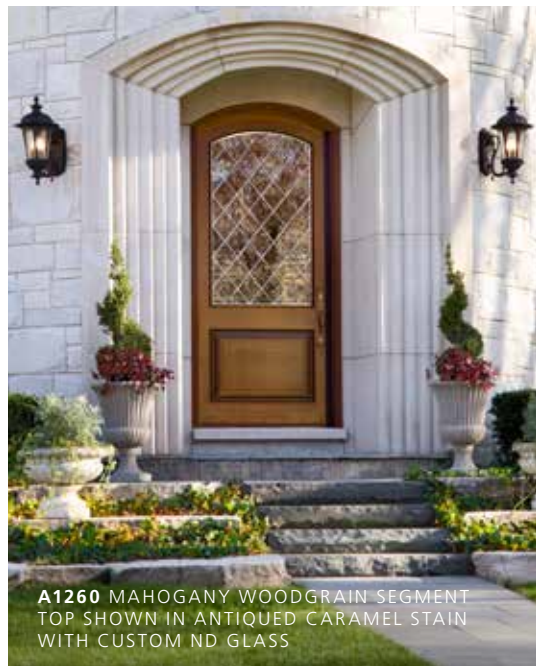


PROVENCE



MARITIME





**A1260** MAHOGANY WOODGRAIN SEGMENT TOP SHOWN IN ANTIQUED CARAMEL STAIN WITH CUSTOM ND GLASS



**A5037** PAINT SURFACE RADIUS TOP PAIR SHOWN IN FOUNDRY™ FLAT BLACK PAINT WITH CLEAR LOW-E GLASS AND DARK PATINA CAMING



**A5506** MAHOGANY WOODGRAIN SHOWN IN CARAMEL STAIN WITH CLEAR LOW-E GLASS AND 6-LITE SDL



**A362** OAK WOODGRAIN SHOWN IN CHAPPO STAIN WITH FLEMISH GLASS AND 6-LITE SDL



**A304** PAINT SURFACE SHOWN IN TRICORN BLACK PAINT WITH CLEAR LOW-E GLASS AND C GRID SDL

## CAMING

Used in our decorative glass designs for door inserts, sidelites, and transoms, caming is the metal bonding material that fuses individual glass pieces together. Our decorative glass is hand-assembled using Polished Zinc, Dark Patina, or Brass caming and triple glazed (inserted between two panes of clear safety glass).



**POLISHED ZINC**



**BRASS**



**DARK PATINA**

## SIMULATED DIVIDED LITES (SDL)

With our simulated divided lites (SDL) option, your door takes on a classic, true divided lite appearance that requires little maintenance. Doors with an SDL design are frequently used as patio doors, which are available with clear insulating glass, clear beveled insulating glass, or Low-E insulating glass.



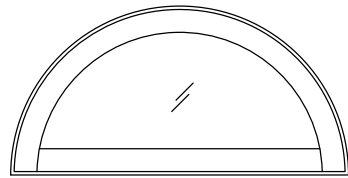


# TRANSOMS

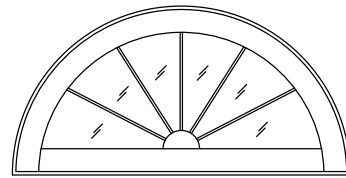
Add dramatic height to your entrance and abundant natural light into your home. Our custom transom options, created to match or complement the design and aesthetic choices of your door, will set your entrance apart. Capabilities include custom shapes and sizes.

Additionally, our transoms coordinate with various sidelite designs. Using these elements in combination establishes a complete entry system.

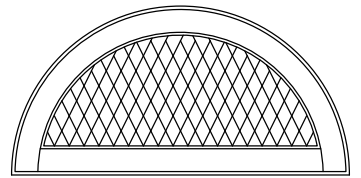
## ROUND TOP



CLEAR GLASS

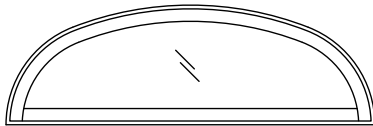


TDL

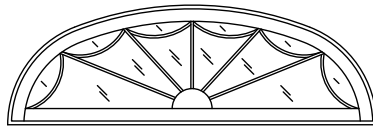


ND DECO GLASS

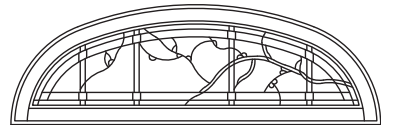
## ELLIPTICAL



CLEAR GLASS

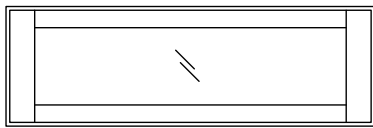


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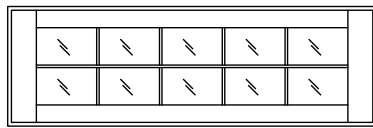


CHERRY BLOSSOM DECO GLASS

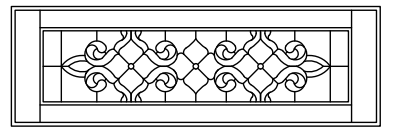
## RECTANGULAR



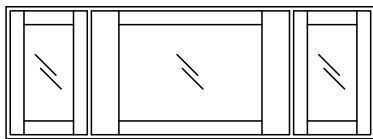
CLEAR GLASS



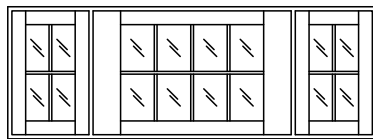
TDL



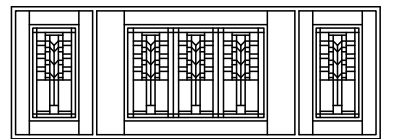
AB DECO GLASS



CLEAR GLASS

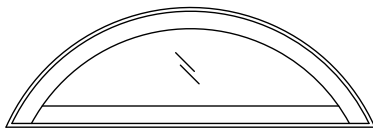


TDL

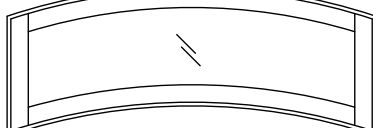


Z DECO GLASS

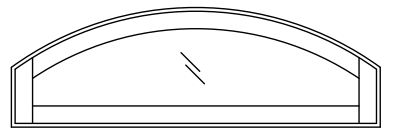
## CUSTOM SHAPES



CLEAR GLASS



CLEAR GLASS



CLEAR GLASS





## SIDELITES

Sidelites on one or both sides of your door make your entry visually larger, creating a first impression that sets the tone for the rest of your home. Our extensive standard options and custom capabilities make it easy to create a look that complements and enhances both your exterior door and your home's architectural style.





# FINISH & COLOR

IWP® Aurora® doors include one of the finest finishing processes in the industry. Like the construction of the doors, our multi-step, proprietary stain and paint finishing combine proven technology and hand-applied artistry along with the finest materials, such as commercial-grade catalyzed sealants. This attention to detail yields consistently exceptional results: warm woodgrain patterns and rich colors with clarity and depth, strengthened to stand up to the elements. Every IWP Aurora door is backed by a 10-Year Limited Warranty for factory finishing.

**A304** PAINT SURFACE SHOWN IN PERSIMMON  
PAINT WITH CLEAR LOW-E GLASS AND 4-LITE SDL





**A5501** PAINT SURFACE RADIUS TOP SHOWN IN MARIGOLD PAINT WITH CLEAR LOW-E GLASS AND 8-LITE SDL



**A1202** PAINT SURFACE SHOWN IN SKYLINE PAINT WITH CLEAR LOW-E GLASS AND V GRID SDL



**A5501** PAINT SURFACE SHOWN IN CARIBBEAN BLUE PAINT WITH AD GLASS



**A5501** MAHOGANY WOODGRAIN SEGMENT TOP PAIR SHOWN IN SAGE PAINT WITH CATHEDRAL ROSE GLASS AND 3-LITE SDL

## PAINT OPTIONS

Throughout our seven-point Permalane™ paint finishing process, every step contributes to the beauty and longevity of the door:

- Light sanding to prepare the fiberglass surface for treatment.
- Surface cleaning with special solvents.
- Filler applied to smooth the door surface but keep a realistic woodgrain texture intact. With our intent to create a door as identical as possible to authentic, painted wood, the surface retains the character of real wood doors, with areas of smoothness and pronounced woodgrain detail.
- High-quality commercial primer added to prepare the door surface for paint.
- Fine-detail sanding between coats.
- Paint color applied via a catalyzed, hi-tec aliphatic polyurethane finish, a commercial-grade material and process that produce the finest finishing results in the industry — similar to that of a car's paint finish.
- Catalyzed clear top coat, also commercial-grade, applied to add depth and protection.

## PAINT COLORS

|                 |           |           |              |              |         |               |
|-----------------|-----------|-----------|--------------|--------------|---------|---------------|
|                 |           |           |              |              |         |               |
| Brilliant White | Eggshell  | Ivory     | Swiss Coffee | Fog          | Granite | Marine        |
|                 |           |           |              |              |         |               |
| Cranberry       | Persimmon | Tangerine | Marigold     | Harvest      | Sage    | Magnolia      |
|                 |           |           |              |              |         |               |
| Caribbean Blue  | Serenity  | Skyline   | Admiral      | Revival Blue | Cobalt  | Tricorn Black |

## PRIMED DOORS

All IWP® Aurora® doors are available primed. This will allow you to paint your door the color of your choice, for ultimate flexibility. To ensure excellent paint adherence, our team follows the finishing steps for a painted door, ending with two coats of commercial primer with a step of fine-detail sanding in between.

*JELD-WEN is not responsible for naturally occurring variations including but not limited to those resulting from lighting and manufacturing variations in density, texture, and stain.*





OAK WOODGRAIN SHOWN IN ANTIQUED AND DISTRESSED CHAPPO STAIN



KNOTTY ALDER WOODGRAIN SHOWN IN ANTIQUED AND DISTRESSED PEBBLE GREY STAIN

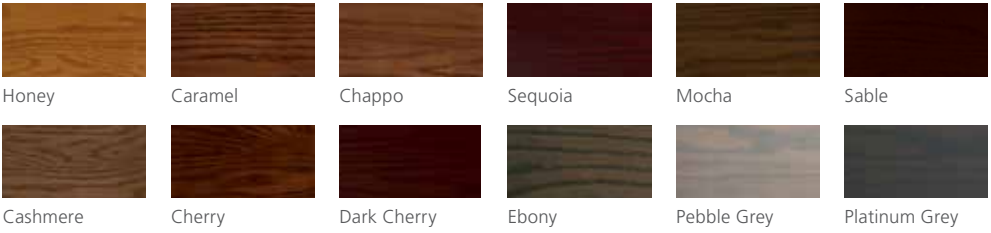


MAHOGANY WOODGRAIN SHOWN IN DARK CHERRY STAIN

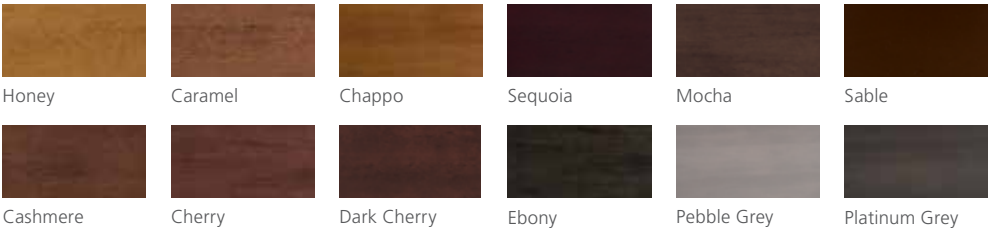
# STAIN FINISHES

The exceptional quality and beauty of our stain finishes begin with the door’s construction — with the gel coat that adds visual depth and the pigment coat that enhances woodgrain detail. From this foundation, we stain the door by hand before applying two rounds of commercial-grade catalyzed sealant, creating a clear, warm color that’s impressive and enduring.

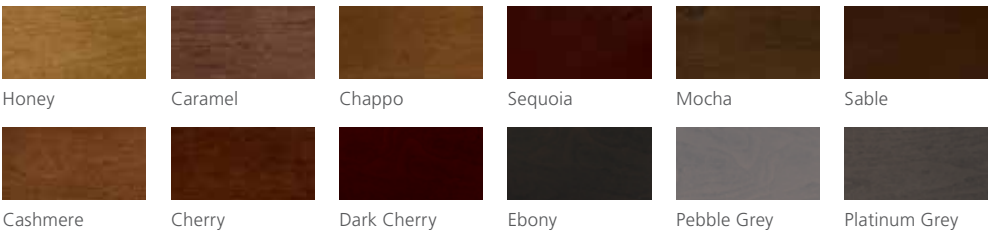
## OAK FINISH



## MAHOGANY FINISH



## KNOTTY ALDER FINISH



## Our eight-point Permalane™ stain finishing process:

- Light sanding to prepare the fiberglass surface for treatment.
- Surface cleaning with special solvents.
- Filler hand applied to enhance woodgrain appearance and texture. We use grain fillers that match the selected stain color to ensure an outstanding result.
- Stain hand applied for a rich, artisan appearance.
- Shade applied by airbrush for contrast that helps replicate a real wood look and enhance details/effects such as knots and antiquing.
- First catalyzed sealant applied — a clear, commercial-grade polyurethane coat that protects.
- Fine-detail sanding between coats.
- Final catalyzed sealant applied — a clear, commercial-grade top coat that adds depth and protection.

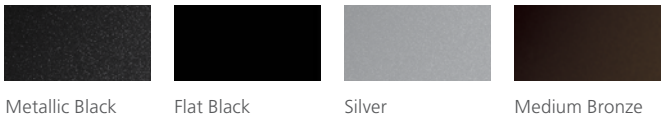
*JELD-WEN is not responsible for naturally occurring variations including but not limited to those resulting from lighting and manufacturing variations in density, texture, and stain.*





# IWP® FOUNDRY™ FINISHES

These innovative paint finishes, applied to our IWP® Aurora® doors, create the look of artisan iron and steel doors with the durable performance and easy maintenance of fiberglass — and none of the thermal changes or rust issues of real iron. With our wide range of standard door designs, we offer more style choices and aesthetic options than true iron door manufacturers. Or work with us to turn your custom design into a unique, iron-look entry for your home. Foundry™ paint finishes are available on all door designs.



*JELD-WEN is not responsible for naturally occurring variations including but not limited to those resulting from lighting and manufacturing variations in density, texture, and stain.*



**A33**  
Paint Surface shown in Foundry™ Metallic Black Paint with Maritime Grilles



**A1250**  
Paint Surface shown in Foundry™ Medium Bronze Paint with Clear Low-E Glass and Provence Grille



**A5004**  
Paint Surface shown in Foundry™ Silver Paint with Clear Low-E Glass



**A1260**  
Paint Surface shown in Foundry™ Flat Black Paint with Trellis Grille

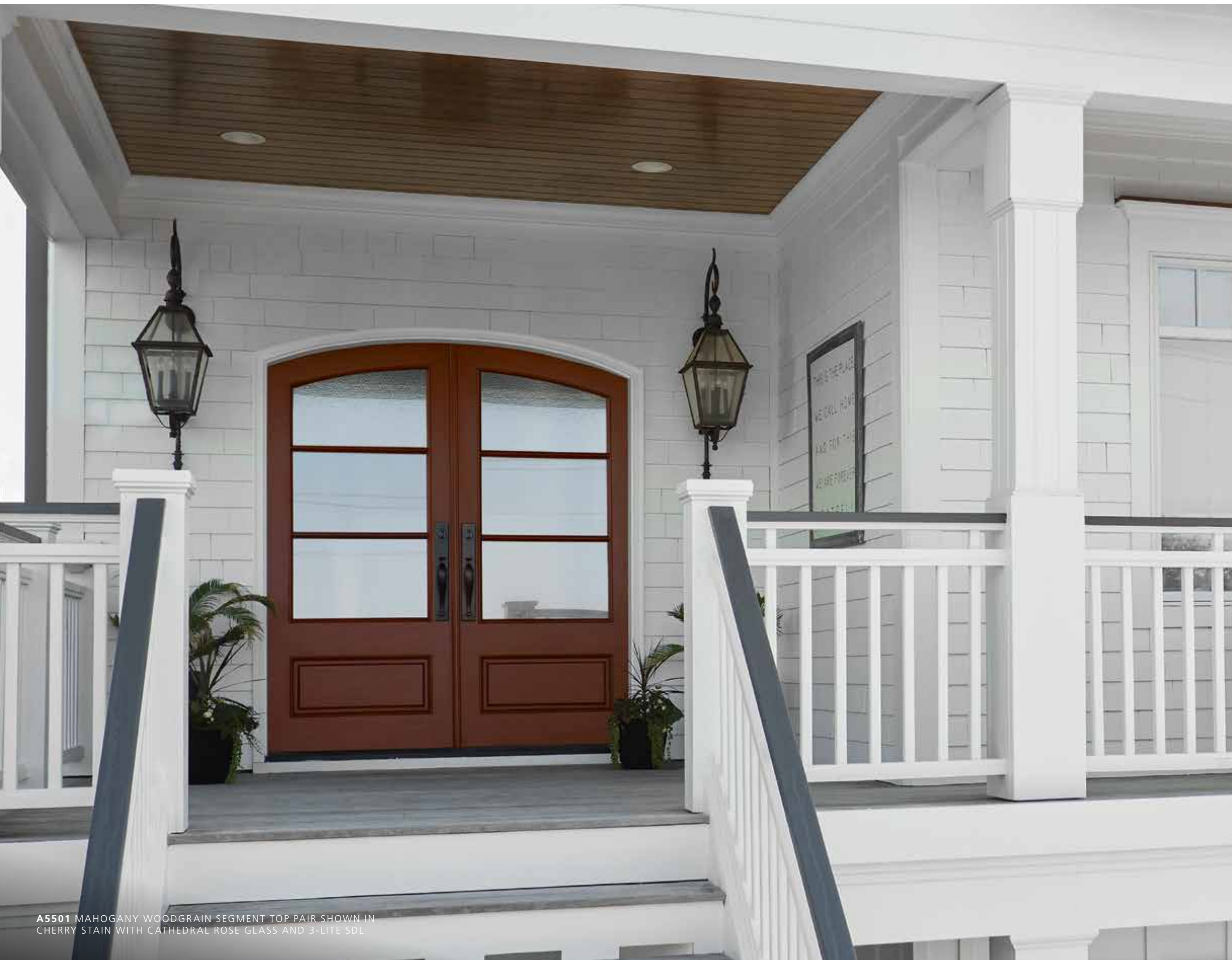


**A09H**  
Paint Surface shown in Foundry™ Medium Bronze Paint with Clear Low-E Glass



**A362**  
Paint Surface shown in Foundry™ Flat Black Paint with Clear Low-E Glass and 6-Lite SDL



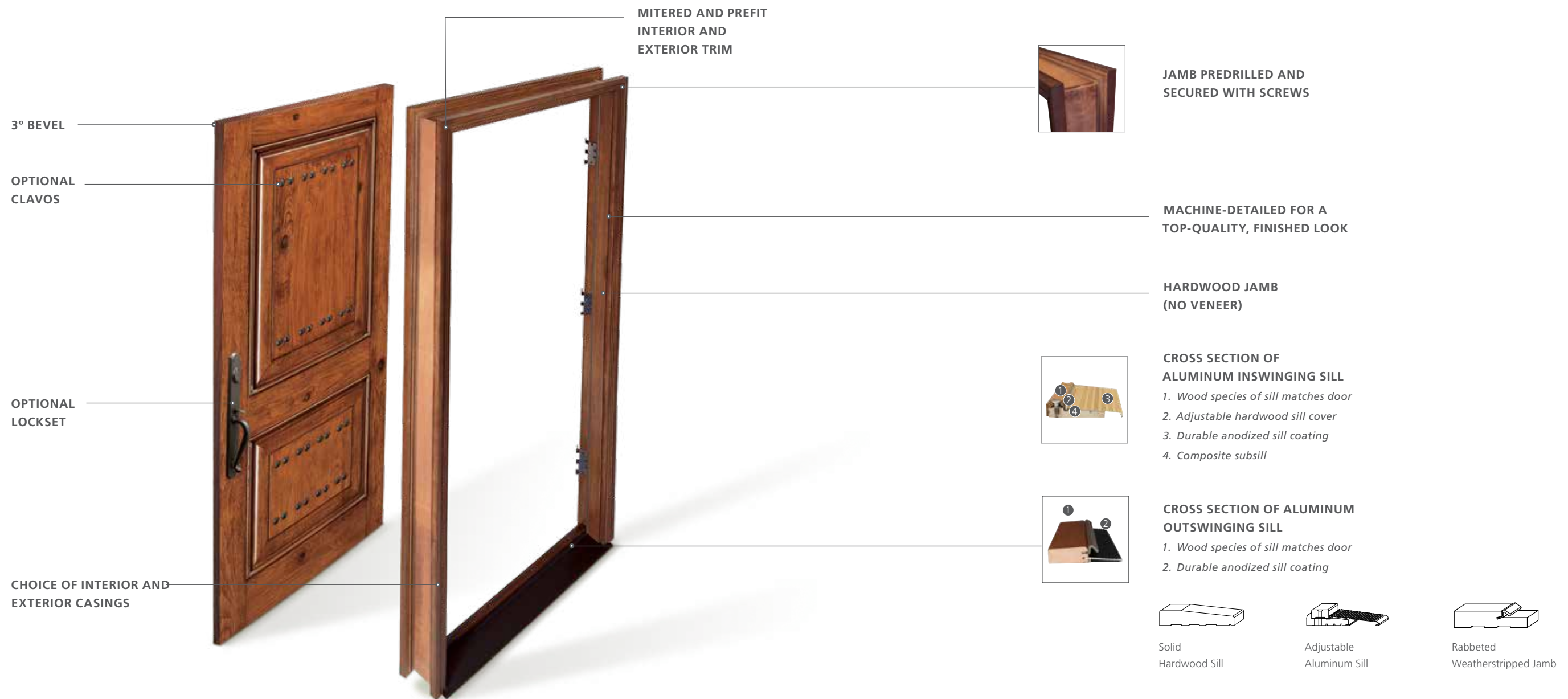


A5501 MAHOGANY WOODGRAIN SEGMENT TOP PAIR SHOWN IN CHERRY STAIN WITH CATHEDRAL ROSE GLASS AND 3-LITE SDL

## DOOR SYSTEMS & ACCESSORIES

The final selections made in creating a door system are a balance of aesthetics and daily-use practicality: from custom trim options that elevate the presentation of the door, to complementary sills that stand up to foot traffic, to locking handle sets that not only feel “right” in the hand but also deliver a sense of security. These choices bring your vision for a stunning entrance that much closer to completion.





## DOOR SYSTEMS

IWP® Aurora® doors are available as a book-size slab alone (ready to be installed into your existing door frame) or prehung as a unit within a frame.

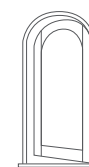
Our Insignia® Door System prehung option is designed to be a “complete package” solution, ensuring the smoothest installation. It includes all necessary components: solid hardwood jambs, moldings, weatherstrips, concealed-bearing hinges (available with optional decorative hinge tips), and a choice of sill options. All parts are precision-machined for a correct fit and easy installation.

## FIBERGLASS ENTRY SYSTEM

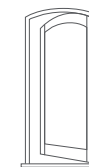
This illustration shows the construction of our custom fiberglass entry system with a hardwood jamb.



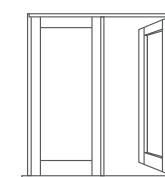
**SYSTEM 1**  
Single Door



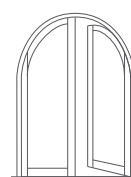
**SYSTEM 1**  
Single Radius Door



**SYSTEM 1**  
Single Segment Door



**SYSTEM 2**  
Double Doors




**SYSTEM 2**  
Double Radius Doors



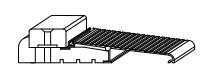


## SILLS


To help you create a cohesive look for your entrance, we offer standard aluminum sills with adjustable wood risers that coordinate with the door’s finish. Wood sills are also available.



Solid  
Hardwood Sill



Adjustable  
Aluminum Sill



Rabbeted  
Weatherstripped Jamb

## HINGES & HINGE TIPS

Our solid brass concealed-bearing hinges are available in multiple finishes; choose one to match or complement the other hardware selected for your door. For added character, select one of our decorative hinge tips. They are available in three shapes and in any of our hinge finish colors.



Oil-Rubbed  
Bronze



Chrome



Satin Nickel



Brass



Satin Brass



Black



Stainless Steel



Steeple



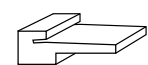


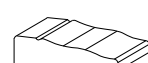
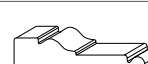




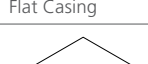


Urn

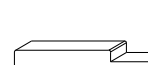


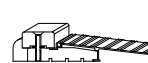






Ball

## CASINGS

Our casing selection allows you to choose the most appropriate interior door trim for your home’s architectural style. To create a distinctive look for your interior, we can also design custom casing patterns in widths up to 9" straight and 6" radius.

|   | ORDER NO. | DIMENSIONS          |
|---|-----------|---------------------|
| Contemporary Astragal   |           |                     |
|    | #C26      | 2-27/32" X 1-1/2"   |
| Streamline Casing   |           |                     |
|    | #16       | 2-1/4" X 3/4"       |
| Colonial Casing   |           |                     |
|    | #13       | 3-1/2" X 3/4"       |
| Colonial Casing   |           |                     |
|    | #14       | 2-1/4" X 3/4"       |
| Casing  |           |                     |
|    | #17       | 4-1/2" X 1-3/16"    |
| Casing  |           |                     |
|  | #23       | 3-1/2" X 1-1/8"     |
| Casing  |           |                     |
|  | #24       | 3-1/4" X 11/16"     |
| Casing  |           |                     |
|  | #25       | 3-1/2" X 11/16"     |
| Fluted Casing   |           |                     |
|  | #15       | 3-1/2" X 3/4"       |
| Flat Casing   |           |                     |
|  | #S45      | UP TO<br>1-1/4" X 5 |
| Kerfed Astragal   |           |                     |
|  | #26       | 3-1/2" X 1-1/2"     |
| Kerfed Intermediate Mull Post   |           |                     |
|  | #11       | DIMENSIONS VARY     |

|   | ORDER NO. | DIMENSIONS  |
|---|-----------|---|
| Rabbeted Jamb w/out Weatherstrip (non-kerfed)   |           |   |
|    |           | *1-1/4" X 4-9/16"<br>*1-1/4" X 5-1/4"<br>*1-1/4" X 6-9/16"<br>*1-1/4" X 7-1/2"                                  |
| Rabbeted Kerfed Weatherstripped Jamb  |           |   |
|    |           | **1-1/4" X 4-9/16"<br>**1-1/4" X 5-1/4"<br>**1-1/4" X 6-9/16"<br>**1-1/4" X 7-1/2"                              |
| Adjustable Aluminum Sill  |           |   |
|    | #31       | ALUMINUM WITH<br>BRASS FINISH<br>ALUMINUM WITH<br>BRONZE FINISH<br>ALUMINUM<br>WITH POLISHED<br>ALUMINUM FINISH |
| Solid Hardwood Sill   |           |   |
|    | #34       | 1-1/4" X 7-1/4"   |
| Stucco Mould  |           |   |
|    | #20S      | 2-1/4" X 1-1/8"   |
| Brickmould  |           |   |
|  | #20       | 2-1/4" X 1-1/8"   |
| Brickmould  |           |   |
|  | #21       | 3-1/2" X 5/8"   |
| Brickmould  |           |   |
|  | #22       | 2" X 1-1/8"   |

\*1-13/16" RABBET      \*\*2-1/8" RABBET



# CLAVOS

Decorative round and diamond clavos add visual authenticity to rustic style doors. They are inspired in shape and hand-forged appearance by the functional bolt heads used in medieval and Renaissance architecture. Molded in fiberglass from real iron nail heads, our clavos designs are indistinguishable from real metal and will never rust.



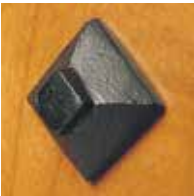
1-3/4" Round Clavos,  
Dark Patina



1" Round Clavos,  
Dark Patina



1-3/4" Diamond  
Clavos, Dark Patina



1" Diamond Clavos,  
Dark Patina

# STRAPS

Add character and visual interest with a choice of corner, rail, and radius straps. Each strap is molded in fiberglass from a real iron strap and will not rust.



Rail Strap,  
Dark Patina



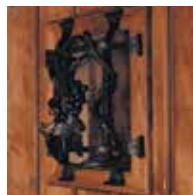
Radius Strap,  
Dark Patina



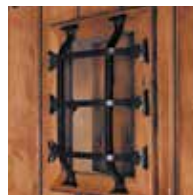
Corner Strap,  
Dark Patina

# SPEAKEASIES

While most speakeasies are placed around eye level, our customization options can place yours at the height of your choosing, depending on the design of your door. All speakeasies feature quarter-inch clear tempered glass standard; they are also available with energy-saving insulating glass.



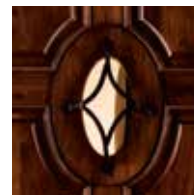
Bordeaux Speakeasy  
Grille, Dark Patina



Rustic Speakeasy  
Grille, Dark Patina



Seville Speakeasy  
Grille, Dark Patina



Oval Speakeasy with  
Victorian Grille, Dark  
Patina



Optional  
Speakeasy Door



A1301 MAHOGANY WOODGRAIN SHOWN IN MOCHA  
STAIN WITH SPEAKEASY AND RUSTIC GRILLE





WILSHIRE MILANO HANDLE SET IN  
POLISHED CHROME

### TUBULAR



**WILSHIRE MILANO**  
• Entry • Dummy



**MELROSE NORWICH**  
• Entry • Dummy



**RICHMOND WEMBLEY**  
• Entry • Dummy



**WILMINGTON NORWICH**  
• Entry • Dummy



**SANDCAST REMINGTON CODY**  
• Entry • Dummy



**SANDCAST GREELEY MONTROSE**  
• Entry • Dummy



**SANDCAST RECTANGULAR MONOLITHIC DURANGO**  
• Entry • Dummy



**SANDCAST RECTANGULAR FULL-LENGTH CIMARRON**  
• Entry • Dummy



**ORION**  
• Entry • Dummy



**APOLLO HELIOS**  
• Entry • Dummy



**DAVOS STUTTART**  
• Entry • Dummy



**LAUSANNE**  
• Entry • Dummy



**SANDCAST TETON**  
• Entry • Dummy



**EMTOUCH HERMES**  
• Entry • Dummy

## HANDLE SETS

Made with attractive and durable materials, our exceptional lockset hardware delivers beauty and peace of mind. A broad design offering for both right-hand and left-hand doors ensures you will find a solution that complements the style of your door system and enhances your experience of home.

### FINISHES



Oil-Rubbed  
Bronze



Tumbled White  
Bronze



Satin Nickel



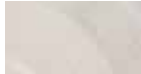
Medium Bronze



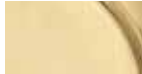
Flat Black  
Bronze



Polished Chrome



Stainless Steel



Satin Brass



MORTISE



**CAST CHEYENNE CODY**  
• Entry • Dummy



**CAST TOPEKA MONTROSE**  
• Entry • Dummy



**CAST RECTANGULAR MONOLITHIC DURANGO**  
• Entry • Dummy



**CAST RECTANGULAR FULL-LENGTH**  
• Entry • Dummy



**MORMONT STUTTGART**  
• Entry • Dummy



**ARTEMIS HELIOS**  
• Entry • Dummy



**LUGANO GENEVA**  
• Entry • Dummy



**HERA GENEVA**  
• Entry • Dummy



**MANHATTAN MILANO**  
• Entry • Dummy



**MELROSE NORWICH**  
• Entry • Dummy



**CHARLESTON WEMBLEY**  
• Entry • Dummy



**ALBANY NORWICH**  
• Entry • Dummy



**CRAFTSMAN HAMMERED EGG KNOB**  
• Entry • Dummy



**CRAFTSMAN FULL LENGTH HAMMERED LEVER**  
• Entry • Dummy



**ARTS & CRAFTS HAMMERED EGG KNOB**  
• Entry • Dummy



**ARTS & CRAFTS FULL-LENGTH HAMMERED EGG KNOB**  
• Entry • Dummy

MULTIPOINT LOCKS



**CAST ARCHED DURANGO**



**CAST RECTANGULAR CIMARRON**



**MODERN STYLE HERMES**



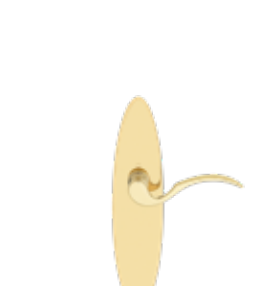
**MODERN STYLE STUTTGART**



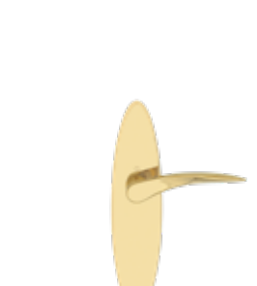
**MODERN STYLE TURINO**



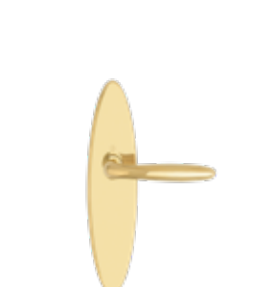
**CONCORD STYLE CORTINA**



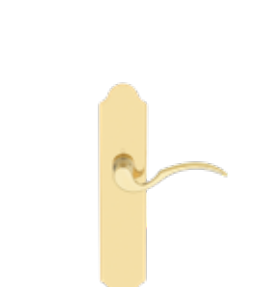
**MUNCHEN ELLIPTICAL**



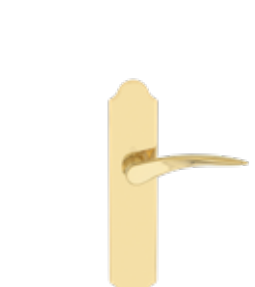
**RODOS ELLIPTICAL**



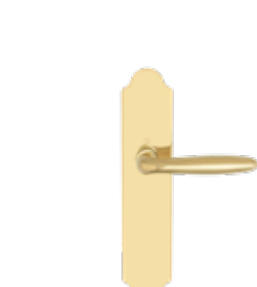
**VERONA ELLIPTICAL**



**MUNCHEN MISSION**



**RODOS MISSION**



**VERONA MISSION**

DUTCH DOOR



**SQUARE STYLE HANOVER**  
• Entry • Dummy • Deadbolt



**SANDCAST ARCHED DURANGO**  
• Entry • Dummy • Deadbolt



**SANDCAST RECTANGLE DURANGO**  
• Entry • Dummy • Deadbolt





SPECIALTY  
APPLICATIONS





**A1301** MAHOGANY WOODGRAIN  
IN CUSTOM STAIN WITH SPEAKEASY



**A5037** KNOTTY ALDER WOODGRAIN RADIUS PAIR  
SHOWN IN CUSTOM STAIN WITH CUSTOM SIDELITES



**A5037** MAHOGANY WOODGRAIN SHOWN IN  
CUSTOM STAIN WITH CLEAR LOW-E GLASS



**A110** PAINT SURFACE SHOWN IN EGGSHELL  
PAINT WITH CLEAR LOW-E GLASS



## COMMERCIAL, RELIGIOUS, AND GOVERNMENTAL

We have crafted one-of-a-kind doors for businesses of all sizes and specialties, including restaurants and retail, destinations such as resorts and wineries, and much more. The durability and appearance of our doors have made them a preferred choice for high foot-traffic locations such as hotels, churches and synagogues, and continuing care facilities. For commercial hardware needs, we can complete machining in preparation for key card locks, panic hardware, raceways, and other custom requirements.

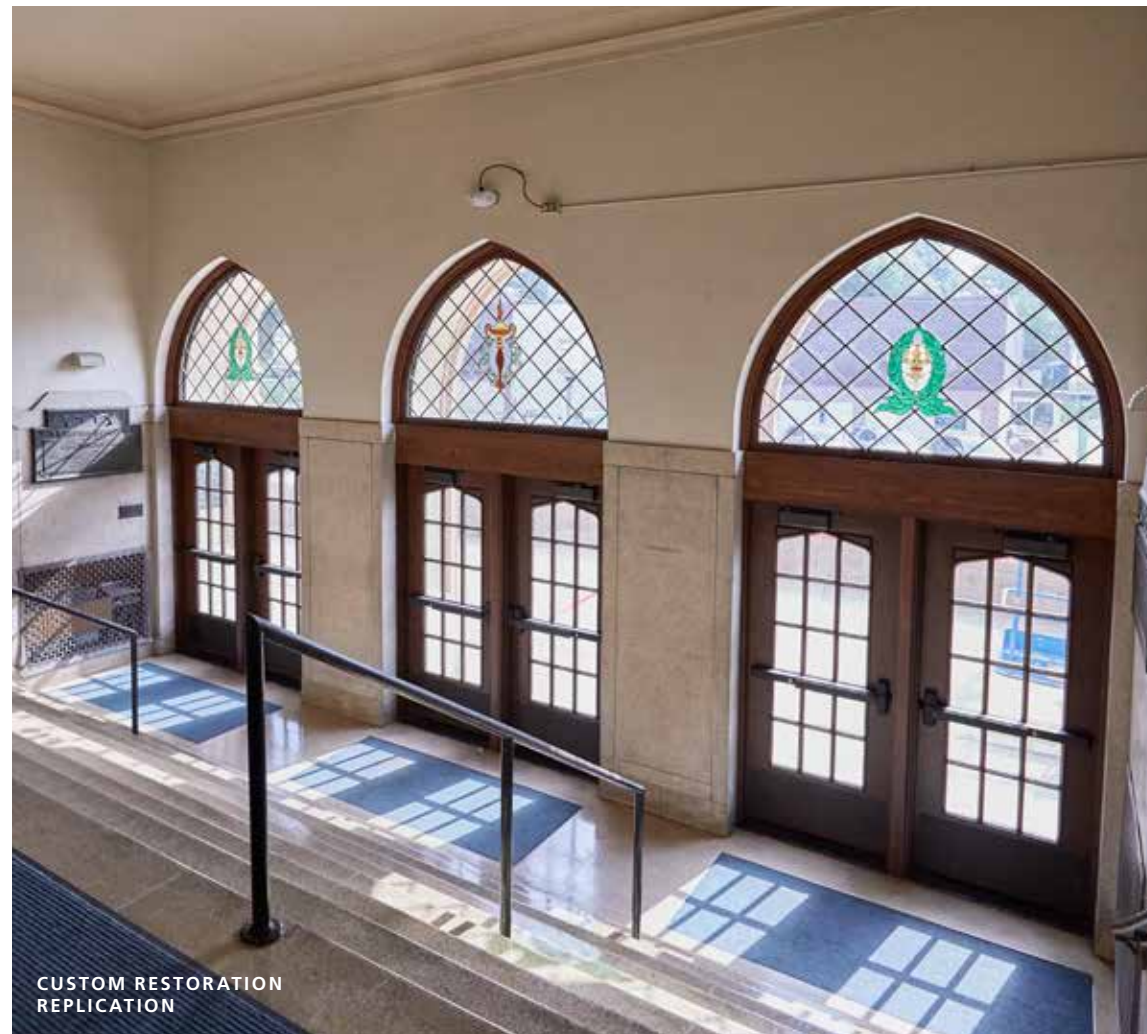




A5144 MAHOGANY WOODGRAIN SHOWN IN CASHMERE STAIN WITH CLEAR LOW-E GLASS

## ADAPTIVE REUSE AND HISTORIC REPLICATION

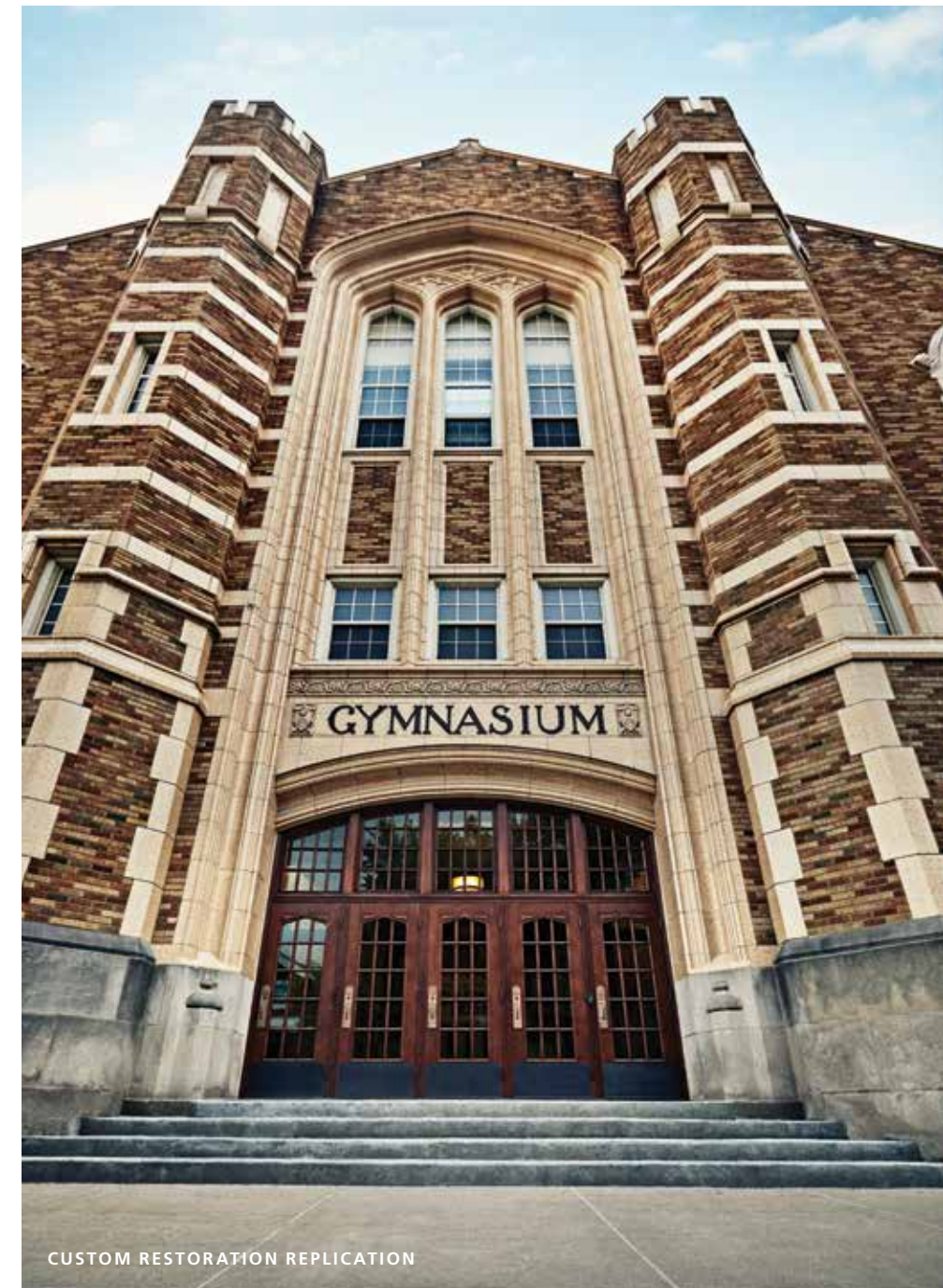
Recreating iconic entrances for historic buildings — churches, schools, university buildings, retailers, and more — is accomplished through close collaboration between JELD-WEN's network of knowledgeable Architectural Consultants and our innovative, experienced IWP® production team. Fashioning identical replicas of the original wood doors down to the smallest details in lasting fiberglass, we help these beloved locations continue to welcome guests for decades to come.



CUSTOM RESTORATION REPLICATION



CUSTOM RESTORATION REPLICATION



CUSTOM RESTORATION REPLICATION



A5144 MAHOGANY WOODGRAIN IN CASHMERE STAIN WITH CLEAR LOW-E GLASS





**A33G** MAHOGANY WOODGRAIN SHOWN IN SABLE STAIN WITH CLEAR LOW-E GLASS



**A33G** MAHOGANY WOODGRAIN SHOWN IN SABLE STAIN WITH CLEAR LOW-E GLASS



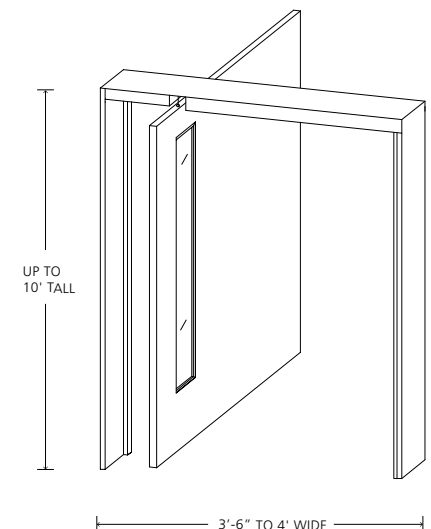
**A50V** MAHOGANY WOODGRAIN SHOWN IN SABLE STAIN



**A50V** MAHOGANY WOODGRAIN SHOWN IN CUSTOM STAIN

## PIVOT DOORS

A fresh way to create a modern entrance, IWP® Aurora® pivot doors are impressive both for their size and for their ease of operation. Rotating on a pivot box, even a larger panel can be opened with a simple touch, giving the illusion that the door is independent of its frame. Our pivot doors are a unique architectural solution for high-end residential and light commercial properties. Available with dual commercial roller catches, pull handles, and deadbolt locksets installed.





## FOLDING DOOR SYSTEMS

Connect your favorite living spaces effortlessly and with lasting beauty. Our folding doors operate accordion-style: each section slides smoothly on an overhead track and neatly folds to one side for full access to the indoors or outdoors. Fully customizable, these door systems are available in configurations of two panels to up to eight panels depending on the opening width.

In addition, many of our standard lited door designs are available as folding door systems.



**A5001** MAHOGANY WOODGRAIN FOLDING DOOR SYSTEM SHOWN IN CARAMEL STAIN



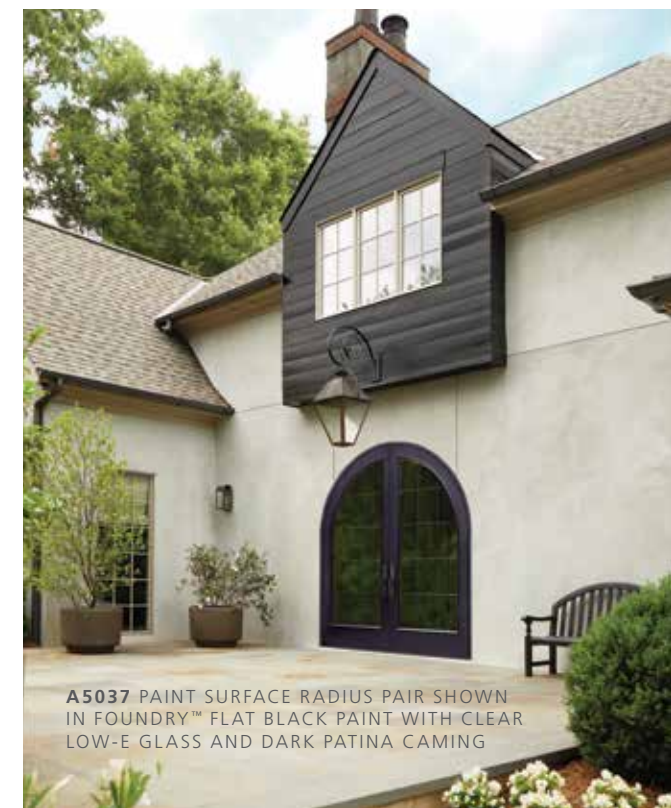
**CUSTOM** MAHOGANY WOODGRAIN SHOWN IN CUSTOM SPLIT FINISH WITH CHINCHILLA GLASS



**A5005** NARROW FOLDING DOOR SYSTEM SHOWN IN **FOUNDRY™** METALLIC BLACK PAINT

## 4' X 10' SINGLE DOORS

IWP® Aurora® offers the largest selection of oversized fiberglass door designs in the industry. Many of our door designs may be crafted up to four feet wide and ten feet tall, creating a truly dramatic entrance for a home or business. We are currently the only manufacturer regularly producing doors with these dimensions in fiberglass.



**A5037** PAINT SURFACE RADIUS PAIR SHOWN IN **FOUNDRY™** FLAT BLACK PAINT WITH CLEAR LOW-E GLASS AND DARK PATINA CAMING



# RATINGS & REQUIREMENTS

When you need more from your IWP® Aurora® doors depending on your location or preferences, we can guide you to solutions that meet your requirements.

## ENERGY STAR® CERTIFIED

ENERGY STAR® certified products exceed the minimum energy efficiency criteria for the climate region in which you live. Please ask your local dealer for the IWP® Aurora® doors that are ENERGY STAR® certified for your region.



## EXTERIOR DOOR CERTIFICATIONS

### DOWNLOAD HERE:

<https://www.jeld-wen.com/ExteriorDoorCertifications>

## ARCHITECTURAL DESIGN MANUAL AND TECHNICAL DOCUMENTS

### DOWNLOAD HERE:

[Jeld-wen.com/IWPAuroraFiberglassDoorADMs](https://www.jeld-wen.com/IWPAuroraFiberglassDoorADMs)

[Jeld-wen.com/IWPAuroraFiberglassAcousticSTCRatings](https://www.jeld-wen.com/IWPAuroraFiberglassAcousticSTCRatings)

[Jeld-wen.com/IWPAuroraFiberglassStructuralASTMRatings](https://www.jeld-wen.com/IWPAuroraFiberglassStructuralASTMRatings)

[Jeld-wen.com/IWPAuroraFiberglassNFRCThermalRatings](https://www.jeld-wen.com/IWPAuroraFiberglassNFRCThermalRatings)

## FIRE RATINGS

Select IWP® Aurora® doors meet 20-minute fire ratings. Please ask your local dealer for more details.

## COASTAL RATINGS

A number of IWP® Aurora® fiberglass door designs are available up to 4' wide by 10' tall in wind zone 3 rated systems. The design pressures +50/-50 or +50/-65, wind zone 3 certification applies to doors (inswing or outswing) up to 4' wide and 10' tall with a 2-1/4" thickness. All-panel and glazed designs are available.

## CALIFORNIA WILDLAND URBAN INTERFACE (WUI)

Select IWP® Aurora® doors meet the WUI building code requirement in California. Please see your local dealer for more details.

# PROTECTING YOUR DOOR

An overhang is recommended, but not required, for fiberglass entry doors and patio doors. Overhangs protect the door's finish, minimize the need for refinishing, and help keep the weather out of the home.

## CLIMATE AND EXPOSURE

Consider the variables specific to your region. The climate and the direction a door faces play a key role in determining a proper overhang. Typically, southern and western exposures are harshest. With southern exposures, the sun reaches the door from sunrise to sunset. In western exposures, the door receives sunlight in the hottest part of the day.

Without adequate overhangs, doors with a southern, southwestern, southeastern, or western exposure will require more frequent maintenance. Doors without appropriate protection may experience performance problems such as rapid finish deterioration, color fading, molding shrinkage, and water penetration between the moldings, panels, and glass. With proper overhangs, doors may face any direction (north, south, east, or west). Doors installed in these types of applications still require finish maintenance at some point.

## COLOR CHOICE

Color choice may affect how quickly the exterior of the door weathers in extreme climates. In general, darker colors absorb more heat than lighter colors. The exterior face of a door exposed to the sun in harsh environments can reach temperatures well in excess of 120 degrees. These extreme temperatures can cause noticeable damage to the door including finish deterioration and accelerated color fading.

For doors with little protection or doors installed in hot environments, light colors may help reflect the heat and slow down heat build-up. Depending on the exposure and environment, other precautions (such as overhangs) should be taken to protect the door from the effects of the sun.



JELD-WEN® INTERIOR AND EXTERIOR DOOR SLAB AND SYSTEM  
LIMITED WARRANTY

OUR WARRANTY TO YOU...

JELD-WEN® Products<sup>1</sup> are designed to create lasting value for your home. This warranty is effective for JELD-WEN products manufactured on or after **June 1, 2019** for use in the United States and Canada. Any previous warranties will continue to apply to door products manufactured by JELD-WEN prior to this date. For additional information, including care and maintenance information, refer to **www.jeld-wen.com** or **www.jeld-wen.ca**.

WHAT THIS WARRANTY COVERS

We warrant to the original owner<sup>2</sup> if your JELD-WEN Product exhibits a defect in material or workmanship within the time periods from the date of purchase as specified below, we will, at our option, repair, replace or refund the purchase price of the Product or component part. Skilled labor<sup>3</sup> (where deemed necessary by us) to repair or replace any component is provided for **one (1)** year from the date of purchase.

Owner-Occupied Single-Family Residence  
Limited Warranty

**Door Slabs:** Except as set forth below, we warrant our door slabs, including any glass inserts, miscellaneous hardware, and accessories provided and installed by us, as follows:

| Door Slab                 | Coverage                                     |
|---------------------------|--|
| Fiberglass Exterior Doors | As long as you own and occupy your residence |
| Steel Exterior Doors      | Ten (10) years                               |
| Wood Exterior Doors       | Five (5) years                               |
| Interior MDF Doors        | Ten (10) years                               |
| All Other Interior Doors  | Five (5) years                               |

**Factory Prefinish:** We warrant the factory-applied prefinish on our doors against peeling, checking, or cracking for periods listed below. Should the factory prefinish be proven defective, we will at our option, replace or refinish the door or pay up to the credit indicated per opening to the current owner. (Note: this coverage applies to factory-applied finish coat options only; standard factory-applied primer is not a finish coat.)

| Product                          | Coverage | Refinish Credit   |
|----------------------------------|----------|-------------------|
| Aurora® Fiberglass Doors         | 10 years | \$350 per opening |
| Other Fiberglass and Steel Doors | 10 years | \$100 per opening |
| Custom Exterior Wood Doors       | 1 year   | \$250 per opening |
| Custom Interior Wood Doors       | 1 year   | \$150 per opening |
| All Other Doors                  | 1 year   | \$100 per opening |

**Door Frames:** We warrant our door frames for **one (1)** year from the date of purchase.

**AuraLast® Protection for Door Slabs and Frames:** Our AuraLast pine wood door slabs will be free from wood decay and/or termite damage for **twenty (20)** years from the date of initial purchase. Our AuraLast pine door frame components will be free from wood decay and/or termite damage **for as long as the original consumer owns the home** in which the AuraLast wood frames are originally installed. Warranty coverage outside Canada, the contiguous 48 states and Alaska is contingent upon approval from the JELD-WEN Customer Care Department. Please contact us.

**Severe Weather® Glass:** We warrant each Severe Weather glass unit for **ten (10)** years.

**Retractable Screens:** We warrant retractable roll screens for **five (5)** years.

**Stress Cracks:** Applies to sealed glass units installed in exterior doors. Laminated glass and special glazings are excluded. Coverage for **one (1)** year includes replacement glass and skilled labor<sup>3</sup> necessary

to replace the glass. Stress cracks occur when, in the first year after manufacture, the glass develops a crack without sign of impact.

Commercial Limited Warranty (Other than  
Owner-Occupied Single-Family Residence)

**All Door Slabs, Components, Prefinishes, and Options:** Warranty coverage is the lesser of five (5) years from the date of purchase or the period indicated above for Owner-Occupied Single-Family Residences.

Transferability

This warranty is not transferable.

HOW TO GET ASSISTANCE

If you have a problem with your JELD-WEN Door, immediately upon discovery, contact the distributor or dealer from whom you purchased our product or contact us directly:

|                              |   |
|------------------------------|---|
| <b>In the United States:</b> |   |
| Mail:                        | JELD-WEN Customer Care<br>Attn: Door Warranty Claims<br>P.O. Box 1329, Klamath Falls, OR 97601    |
| Phone:                       | 800-JELD-WEN (800-535-3936)   |
| Fax:                         | 800-436-5954  |
| Email:                       | CustomerServiceAgents@jeld-wen.com  |
| Web:                         | www.jeld-wen.com/contact-us   |
| <b>In Eastern Canada:</b>    |   |
| Mail:                        | JELD-WEN Service Department<br>90, rue Industrielle<br>Saint-Appollinaire, Quebec, Canada G0S 2E0 |
| Phone:                       | 800-463-1930  |
| Fax:                         | 888-998-1599  |
| <b>In Western Canada:</b>    |   |
| Mail:                        | JELD-WEN Service Department<br>550 Munroe Avenue<br>Winnipeg, Manitoba, Canada R2K 4H3            |
| Phone:                       | 888-945-5627<br>204-668-8230  |
| Fax:                         | 204-663-1072  |
| Email:                       | wpgservice@jeld-wen.com   |

We can respond quickly and efficiently if you provide the following: a) date and location of purchase, or product identification from the tag on the top edge of the slab, b) how to contact you, c) the address where the product can be inspected, and d) a description of the apparent problem and the product (photographs are helpful).

What We Will Do

Upon receiving your notification, we will send out an acknowledgment within three business days to the contact, which you have provided. We will investigate your claim and will begin to take appropriate action within 30 days after receipt of notification. If your warranty claim is denied, we may charge an inspection fee for an onsite inspection that is required or requested by you.

If your claim is approved, and we choose to repair or replace the product or a component of the product, the replacement product/component will be provided in the same specification as the original product or its nearest equivalent current product. Replacement products, components and services are warranted for the balance of the original product or service warranty, or 90 days, whichever is longer.

If the claimed nonconformity is warp of a door slab, we may defer repairing or replacing the door slab for a period up to 12 months from the date of claim. It is not uncommon for a temporary warp condition to occur as the door slab adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

WHAT THIS WARRANTY DOES NOT COVER

JELD-WEN manufactures and sells both individual door slabs and complete door systems. This warranty does not cover parts or components (e.g., locksets, handles, etc.) not sold by JELD-WEN to the original owner. See your distributor or dealer regarding the warranty on the entire door system and/or these other components.

JELD-WEN is not liable for damage, product failure or poor product performance due to:

- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces. Variations in the color or texture of wood or finish; surface cracks that are less than 1/32” in width and/ or 2” in length; for knotty alder and juniper: surface checks that are less than 1/8” in width and/or 5” in length, and knot placement, quantity, or size.
  - Normal wear and tear to hardware and naturally occurring changes to hardware finishes (e.g., corrosion or tarnishing).
  - Misuse or abuse; failure to follow the care and maintenance instructions.
  - Alteration or modification of the Product (e.g. customer applied peepholes, mail slots, security systems).
  - Any cause beyond our reasonable control (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
  - Failure to provide an adequate overhang for exterior doors; damage caused by extreme temperature buildup where storm doors are present. For general guidelines, see our “Appropriate Protection for Exterior Doors” in our product literature or at www.jeld-wen.com/resources; for specific information pertaining to your structure, consult your contractor or other building professional.
  - Improper installation not in conformance with JELDWEN installation instructions (note: see www.jeld-wen.com for current installation instructions); operational problems and problems related to water and/or air infiltration/leaking as a result of improper installation or flaws in building design or construction.
  - Installation into a condition that exceeds product design standards and/or certified performance specifications and/or is not in compliance with building codes.
  - Improper field finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door slab and frame (See our Finishing Instructions at www.jeld-wen.com/resources); variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material.
  - Bow or misalignment in the frame or jamb in which the door slab is hung (if such is purchased from JELD-WEN unmachined and not prehung).
  - Wood decay for wood components other than of AuraLast pine; and wood decay for any wood components (including pine) that come in direct contact with soil. Note: superficial mold/mildew does not indicate wood decay.
  - Structural integrity issues or other problems caused by improper field fitting of the hardware, improper sizing of the door slab, or other assembly problems.
  - Hardware, accessories or inserts that are not provided by us.
  - Condensation or damage as a result of condensation (Note: unless due to insulating glass failure, most condensation problems are related to excessive humidity levels in a structure; contact a heating/ air conditioning specialist for help).
- JELD-WEN is also not liable for:
- Warp for any 3’6” wide by 8’ 0” high by 1 3/4”, or smaller door slab, which does not exceed 1/4” in the plane of the door slab itself; door slabs wider and/or higher are not guaranteed for warp.
  - Slight expansion or contraction due to varying environmental conditions; slab movement (shrinkage or swelling) of 1/4” or less due to temperature and humidity, consult our Care & Maintenance documents on how to work with this natural movement.
  - Screen damage due to normal wear and tear, misuse, abuse, or insect or animal activity.
  - Discoloration or rusting of decorative metal accent options, such as grilles, clavos, straps, etc.; discoloration of wood sills provided by us.
  - Slight imperfections or wavy distortions in the glass that don’t impair structural integrity. Note: wavy distortions in the glass (e.g. related to laminate interlayer or heat strengthening of glass) are not considered a defect. Slight color variations in glass are not considered a defect.

- Labor and materials for repainting or refinishing activities or the removal or disposal of defective product(s); labor exceeding the time periods specified above.
- Incidental or consequential damage. Some states/provinces do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

**Important Legal Information -- Please read this carefully. It affects your rights.**

This Limited Warranty document sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the Product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein. This Limited Warranty document gives you specific legal rights, and you may have other rights that vary from state/province to state/province.

Any dispute, controversy or claim arising out of or relating to this warranty, any alleged breach thereof, or the use or sale of the products to which this warranty applies shall be resolved by mandatory and binding arbitration administered by the American Arbitration Association in accordance with its commercial arbitration rules. Any ensuing arbitration will be venued in Charlotte, North Carolina. Original purchaser agrees that they may assert claims against JELD-WEN in their individual capacity only, and not as a plaintiff or class member in any purported class action proceeding. This warranty shall be interpreted in accordance with the laws of North Carolina (excluding North Carolina’s conflict of laws principles). This warranty shall be interpreted in accordance with the laws of Oregon (excluding Oregon’s conflict of laws principles). If any provision of this warranty is deemed illegal or unenforceable in a judicial proceeding, that provision shall be severed and excluded, and the remainder of this warranty shall continue in force. Rejection of these dispute resolution provisions must be sent to JELD-WEN at the address provided herein within thirty (30) days of original purchaser’s receipt of the Products to which this warranty applies.

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. The original purchaser of this Product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the Product is installed.

<sup>1</sup>“JELD-WEN Products” shall refer to interior and exterior door slabs and systems marketed under the JELD-WEN brand name for use in the United States and Canada. See our separate Export Warranty for applicable coverage on products used outside the United States and Canada.

<sup>2</sup>This warranty extends to the original owner (original owner means the contractor/dealer/distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude no transferability, then the warranty period is effective as applicable up to **five (5)** years from the date of initial purchase for door slabs and systems and **one (1)** year from the date of manufacture for the factory prefinish.

<sup>3</sup>“Skilled labor” refers to tasks where specialized technical knowledge, experience, methods or tools are required to properly identify, diagnose and/or correct product-related problems.

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